hilltop	External Version No.	1	External Version Date:	29/09/2023	Authorised by:	Melanie Teece
MSB2X6	**External Specification**			**Maple Flavour Syrup Blend 230gx6**		

Company Information:			
Address:	Hilltop Honey Ltd, Vastre Industrial Estate, Newtown, Powys, SY16 1DZ - ph: 01686 689 027		
Commercial contact:	sales@lovehilltop.com	**Technical contact:**	technical@lovehilltop.com
Emergency contact:	e: Mel@LoveHilltop.com m: 07916 017 325, dd: 01686 805 996		

About Hilltop:

Founded in 2011 by young beekeeper Scott Davies, Hilltop Honey has a passion for delivering the most exceptional tasting natural wholefoods from all corners of the world and have grown to the second-largest honey brand in the UK.

Located in Mid Wales, Hilltop produces a wide range of products including honey, organic honey, maple syrup, agave, and health & beauty products. Products are available in reusable glass jars, fully recyclable squeezy bottles, and biodegradable materials.

From humble beginnings, born from a love of beekeeping in the beautiful Welsh countryside. Hilltop are proud to produce, pure and natural products with nothing added and nothing taken away.

Why choose Hilltop?

- Fully traceable honey
- Honey tested for authenticity
- Honey experts with a dedicated in-house technical team
- Privately owned family ran business
- BRC Grade AA accredited
- Organic products certified by the Soil Association
- Products certified by KLBD
- Great Taste Award Winners 2021 & 2022
- Sustainable-focused business
- Carbon neutral business
- Products available in reusable glass jars or easy-squeeze PET recyclable bottles
- B Corporation Certified business
- Living wage employer

Product Description:	
Product Description:	Hilltops Maple Flavoured Syrup is made with a blend of real Canadian maple syrup and invert sugar syrup. This sweet treat is the perfect addition to porridge, pancakes and much more!
Consumer Paragraph / Organoleptic Profile:	Hilltops Maple Flavoured Syrup is made with a blend of real Canadian maple syrup and invert sugar syrup. This sweet treat is the perfect addition to porridge, pancakes and much more!
Product info:	• 100% pure and natural • Made with real Maple Syrup • Vegan friendly

hilltop	External Version No.	1	External Version Date:	29/09/2023	Authorised by:	Melanie Teece
MSB2X6	**External Specification**			**Maple Flavour Syrup Blend 230gx6**		

Product Information:			
Product name:	Maple Flavour Syrup Blend 230gx6	**No of Servings (15g per serving):**	15
Net Weight (g):	230	**Gross Weight (g):**	255g
Product Barcode:	5060298573902	**Case Barcode:**	5060298573919
Storage Instructions:	Store at room temperature in dry conditions away from direct sunlight & strong odours. Once opened, keep refridgerated and use within 4 weeks.		

Case Information:							
Length (mm):	126	**Width (mm):**	71	**Depth (mm):**	264	**Weight (kg):**	1.60

Ingredients: Description, %, Country of Origin	
Composition:	- Invert Sugar Syrup 73% - Maple Syrup 27%
Origin Statement:	N/A

Coding	
Coding Type:	BBE, Julian Code or Works Order, Time. (W/O no + day code - Mon=a, Tues=b,Weds=c,Thur=d,Fri=e,Sat=f,Sun=g)
Coding Requirement:	12 months from production e.g., Production Date 01/01/2021 = Best Before JAN 2022
Coding Format:	BBE: MMM/YY, Julian: LYDDDHH or W/O:12345a, Time: HH:MM (24hr)
Coding Location:	Best Before Box
Date Code:	Correct BBE Date. Readable. Positioned in BBE Box.
Date Code Image:	Best Before End: MAR 2024 22001 09:00:00

hilltop	External Version No.	1	External Version Date:	29/09/2023	Authorised by:	Melanie Teece
MSB2X6	**External Specification**			**Maple Flavour Syrup Blend 230gx6**		

Pallet Configuration		
Cases Per Layer: 56	**Layers Per Pallet:** 10	**Cases/Pallet:** 560

Packaging - Primary - Unit as sold

Component Type	Code	Description	Length (mm)	Width (mm)	Depth (mm)	Weight (g)
Container:	PB240	Plastic Bottle (180ml) - 240g	110	36	63	18
		Material Type: Plastic - PET		Recycled %:	0	
Lid/Cap:	PBC	Plastic Bottle Cap (GOLD)	40	40	19	8
		Material Type: Plastic - PP		Recycled %:		
Front Label:	MSB2LABEL(FRONT)V1	Maple Flavoured Syrup - 230g Front Label	85	55	0	1
		Material Type: Paper - Adhesive		Recycled %:		
Rear Label:	MSB2LABEL(BACK)V1	Maple Flavoured Syrup - 230g Back Label	85	55	0	1
		Material Type: Paper - Adhesive		Recycled %:		
Tamper Label:	No Tamper	None	None	None	None	None
		Material Type: None		Recycled %:	None	

Packaging - Secondary - Outer Pack

Component Type	Code	Description	Length (mm)	Width (mm)	Depth (mm)	Weight (g)
Case Packaging:	BT6X230(V2)	Hilltop Branded Maple Tray - 6 x 230g Bottle - V2	260	68	40	46
		Material Type: Paper - Cardboard		Recycled %:		
Case Shrink Wrap:	SWP300	Shrink Wrap Plastic - 300mm - 50MU (12KG/REEL)	n/a	n/a	n/a	
		Material Type: Plastic - Polythene		Recycled %:	0	
Case Label:		None	None	None	None	None
		Material Type: None		Recycled %:	None	

Packaging - Tertiary - In transit

Component Type	Code	Description	Length (cm)	Width (cm)	Depth (cm)	Weight (kg)
Pallet Type:	P1	Standard Pallet - Red LPR Pallets	120	100	16	29.00
		No Used: 1	Material Type:	Wood	Recycled %:	
Pallet Shrink Wrap:	PALLETWRAP	Pallet Wrap - 17µm FILMSTAR PLus - Nano – NEW MACHINE	0	0	0	0.30
		No Used: 1	Material Type:	LDPE	Recycled %:	
Layer Pads:	PALLETLAYER(STANDARD)	STD SINGLE WALL PALLET PAD (1000 x 1200)	117	97	0	0.38
		No Used:	Material Type:	Paper - Cardboard	Recycled %:	
Corner Guards:	CORNERGUARD	Corner Guards (1000 x 75 x 75 x 5mm)	100	8	8	0.49
		No Used: 4	Material Type:	Paper - Cardboard	Recycled %:	
Corner Guards 2:	CORNER700	Corner Guard 700mmx75x75xx5mm	70	8	8	0.35
		No Used: 4	Material Type:	Paper - Cardboard	Recycled %:	
Other Packaging:						
		No Used:	Material Type:		Recycled %:	

hilltop	External Version No.	1	External Version Date:	29/09/2023	Authorised by:	Melanie Teece
MSB2X6	**External Specification**			**Maple Flavour Syrup Blend 230gx6**		

Physical, Chemical & Microbiological Properties			
Moisture:	33-34%	**Brix:**	66-70Bx
HMF:	N/A	**Diastase:**	N/A
Water Activity:	0.85 – 0.87aw	**Colour:**	0-85mm
Microbiological:	ACC = <100CFU/g Total Coliforms = <10CFU/g Osmophilic yeasts = <100CFU/g Osmophilic moulds = <100CFU/g Salmonella Detection = Negative		
Pesticides, Heavy Metals, Antibiotics:	Meets all current legislation. Free from any physical contaminants that are intrinsic & extrinsic.		
Physical Contamination	Free from any physical contaminants that are intrinsic & extrinsic. See below for Metal Detection profile.		

Metal Detection:				
Detection	**Ferrous**	**Non-Ferrous**	**Stainless Steel**	**MD Checks Frequency**
Standard	2mm	2mm	3.5mm	START of run, HOURLY during and END of run

hilltop	External Version No.	1	External Version Date:	29/09/2023	Authorised by:	Melanie Teece
MSB2X6	**External Specification**			**Maple Flavour Syrup Blend 230gx6**		

Nutritional Data			
Per 100g		**Per serving (15g)**	
Energy (kj):	1289	**Energy (kj):**	193.35
Energy (kcal):	303	**Energy (kcal):**	45.45
Fat (g):	< 0.5	**Fat (g):**	< 0.075
Fat of which Saturates (g):	< 0.1	**Fat of which Saturates (g):**	< 0.015
Carbohydrate (g):	75	**Carbohydrate (g):**	11.25
Carbohydrate of which Sugars (g):	73	**Carbohydrate of which Sugars (g):**	10.95
Fibre (g):	<0.5	**Fibre (g):**	< 0.075
Protein (g):	<0.8	**Protein (g):**	< 0.12
Salt (g):	0.04	**Salt (g):**	0.006

Suitability - Suitable for:			
Vegetarian	Yes	**Lactose Intolerant**	Yes
Coeliac	Yes	**Vegan**	Yes
Kosher	No	**Organic**	No
Nut Allergy	Yes	**Diabetic**	No
Warning statement:	None		

Allergen Advice			
Allergen	**Present In Product?**	**Present at Manufacturers**	**Risk of Cross Contamination**
Celery / Celeriac	No	No	No
Crustaceans and crustacean	No	No	No
Egg and Egg Products	No	No	No
Fish and Fish Products	No	No	No
Gluten-containing grains / Products	No	No	No
Lupin and Lupin Products	No	No	No
Milk and Milk Products	No	No	No
Molluscs and Molluscs products	No	No	No
Mustard and Mustard Products	No	No	No
Nuts and Nut Products	No	No	No
Peanut and Peanut Products	No	No	No
Sesame and Sesame Products	No	No	No
Soya and Soya Products	No	No	No
Sulphur Dioxide	No	No	No
Alcohol	No	No	No
Capsicum	No	Yes	No

Free From Data			
	Present in Product	**Present at Production Site**	**Risk of Cross Contamination**
Natural Colours	No	Yes	No
Artificial Colours	No	No	No
Natural Flavours	No	Yes	No
Artificial Flavours	No	Yes	No
Preservatives	No	Yes	No
GMO	No	No	No

hilltop	External Version No.	1	External Version Date:	29/09/2023	Authorised by:	Melanie Teece
MSB2X6	**External Specification**			**Maple Flavour Syrup Blend 230gx6**		

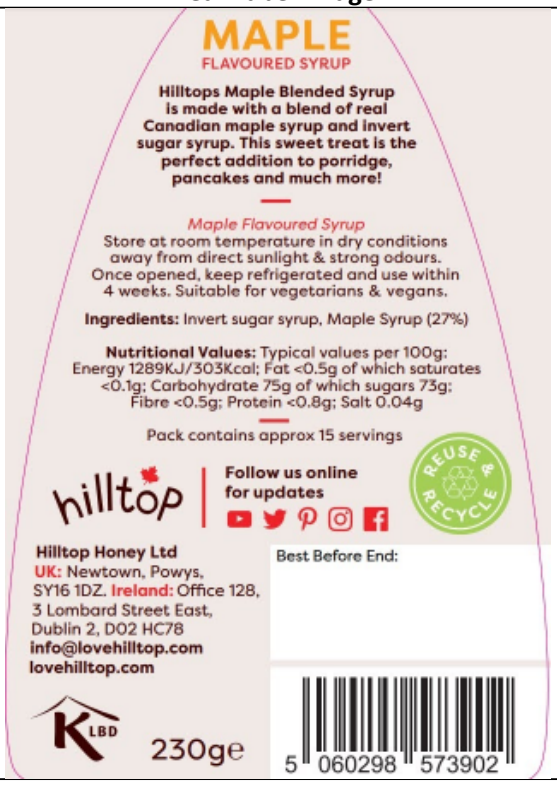
QAS Info

Product Front Image:

Front Label Image:

hilltop	External Version No.	1	External Version Date:	29/09/2023	Authorised by:	Melanie Teece
MSB2X6	**External Specification**			**Maple Flavour Syrup Blend 230gx6**		

Rear Label Image:



Case Label:

Hilltop Honey

Maple Flavour Syrup Blend

Quantity Per Case: 230g x 6

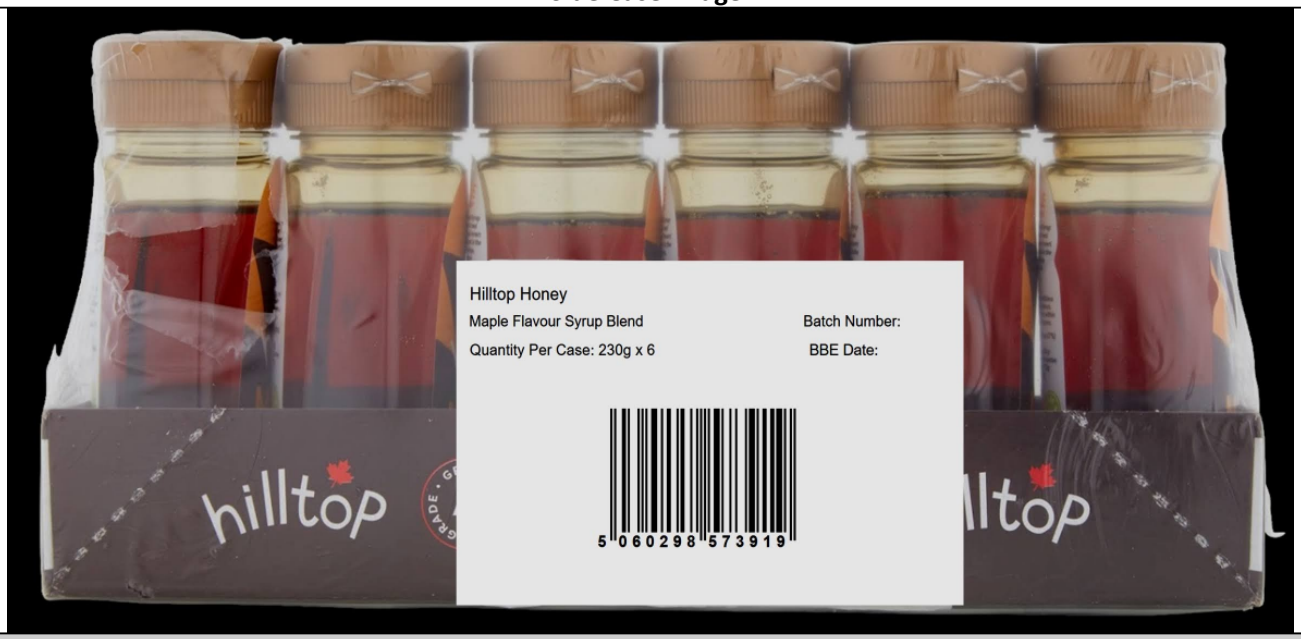
Batch Number:

BBE Date:

5 060298 573919

hilltop	External Version No.	1	External Version Date:	29/09/2023	Authorised by:	Melanie Teece
MSB2X6	**External Specification**			**Maple Flavour Syrup Blend 230gx6**		

Side Case Image:



Legislation/References:

- Regulation (EC) No. 1935/2004 on materials and articles intended to come into contact with food.
- Commission Regulation (EU) No. 10/2011 on plastic materials and articles intended to come into contact with food.
- Food Information Regulation 2014 (SI 2014 No.1855)
- Food Safety Act 1990
- EC Directive 2008/772/EC on the approval of residue monitoring plans submitted by third countries in accordance with Council directive 96/23/EC
- EC Regulation 852/2004 on the Hygiene of Foodstuffs
- EC Regulation 178/2002 on General Food Law
- CODEX Standard 192-1995

Final Comments:

Light Grade maple syrup is typically harvested early in the maple syrup production season. It has a delicate, pale golden color and a mild, subtle flavor. This grade is often preferred for those who enjoy a more delicate sweetness and want to retain the maple flavor without overpowering other foods or beverages.

Dark Grade maple syrup is harvested later in the season. It has a rich, dark amber color and a more intense, robust maple flavor. This grade is often favored by those who appreciate a stronger maple taste and enjoy using maple syrup as a prominent flavor in recipes and dishes.

Processing Grade maple syrup does not fit into the grading categories because it doesn't meet the color and flavor requirements for table-grade syrup. It is still a high-quality syrup, but it may be less suitable for direct consumption. Instead, Processing Grade syrup is used in various food products, such as baked goods, sauces, and other processed foods that use maple syrup as an ingredient.

Approval

Signed on behalf of Hilltop Honey		Specification agreed by Customer	
Signature:	Melanie Teece	**Signature:**	
Print:	Melanie Teece	**Print:**	
Title:	Head of Technical	**Title:**	
Date:	24/11/2023	**Date:**	