

	External Version No.	1	External Version Date:	24/11/2023	Authorised by:	Melanie Teece
OAC340X6	External Specification			Organic Acacia Honey - 340g x 6		
Company Information:						
Address:		Hilltop Honey Ltd, Vastre Industrial Estate, Newtown, Powys, SY16 1DZ - ph: 01686 689 027				
Commercial contact:		sales@lovehilltop.com		Technical contact:		technical@lovehilltop.com
Emergency contact:		e: Mel@LoveHilltop.com m: 07916 017 325, dd: 01686 805 996				
About Hilltop:		<p>Founded in 2011 by young beekeeper Scott Davies, Hilltop Honey has a passion for delivering the most exceptional tasting natural wholefoods from all corners of the world and have grown to the second-largest honey brand in the UK.</p> <p>Located in Mid Wales, Hilltop produces a wide range of products including honey, organic honey, maple syrup, agave, and health & beauty products. Products are available in reusable glass jars, fully recyclable squeeze bottles, and biodegradable materials.</p> <p>From humble beginnings, born from a love of beekeeping in the beautiful Welsh countryside. Hilltop are proud to produce, pure and natural products with nothing added and nothing taken away.</p> <p><u>Why choose Hilltop?</u></p> <ul style="list-style-type: none">• Fully traceable honey• Honey tested for authenticity• Honey experts with a dedicated in-house technical team• Privately owned family ran business• BRC Grade AA accredited• Organic products certified by the Soil Association• Products certified by KLBD• Great Taste Award Winners 2021 & 2022• Sustainable-focused business• Carbon neutral business• Products available in reusable glass jars or easy-squeeze PET recyclable bottles• B Corporation Certified business• Living wage employer				
Product Description:						
Product Description:		<p>The natural sweet substance produced by Apis mellifera bees from the nectar of plants or from secretions of living parts of plants or excretions of plant-sucking insects on the living parts of plants, which the bees collect, transform by combining with specific substances of their own, deposit, dehydrate, store and leave in honeycombs. Pure, sound and unadulterated, without fermentation or other off-flavours, with no added sugar.</p>				
Consumer Paragraph / Organoleptic Profile:		<p>Hilltop Organic Acacia Honey is made by bees that forage on the nectar of Organic Robinia Pseudoacacia trees and bushes.</p> <p>Sourced from around the EU and outside of it this delightful sweet thing is lighter in colour and milder in flavour than our Blossom Honey.</p> <p>This honey is very versatile, will add a subtle sweet flavour to your baking and all your daily cooking.</p> <p>All of Hilltop Organic Honey varieties are sourced from Organic agriculture and certified by the Soil Association to guarantee it meets the highest standards.</p> <p>Hilltop Organic Acacia is 100% pure and natural, with nothing added or taken away. Made by the best bees in the biz and brought to you by Hilltop.</p>				
Product info:		 <ul style="list-style-type: none">• Certified organic• 100% pure and natural• Tested for authenticity• Nothing added, nothing taken away• Light in colour and mild in flavour				



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Product Information:						
Product name:	Organic Acacia Honey - 340g x 6		No of Servings (15g per serving):	22		
Net Weight (g):	340		Gross Weight (g):	360		
Product Barcode:	5060298573513		Case Barcode:	5060298573537		
Storage Instructions:	Ambient					
Case Information:						
Length (mm):	140	Width (mm):	79	Depth (mm):	259	Weight (kg): 2.28
Ingredients: Description, %, Country of Origin						
Composition:	Organic Non-EU Acacia Honey					
Origin Statement:	Blend of Non-EU honeys. Blend of honeys from more than one country.					
Coding						
Coding Type:	BBE, Julian Code or Works Order, Time. (W/O no + day code - Mon=a, Tues=b, Weds=c, Thur=d, Fri=e, Sat=f, Sun=g)					
Coding Requirement:	26 months from production e.g., Production Date 01/01/2021 = Best Before End Mar 2023					
Coding Format:	BBE: MMM/YY, Julian: LYDDHH or W/O:12345a, Time: HH:MM (24hr)					
Coding Location:	Best Before Box					
Date Code:	Correct BBE Date. Readable. Positioned in BBE Box.					
Date Code Image:	<div> Best Before End: MAR 2024 22001 09:00:00 </div>					


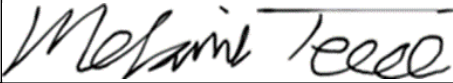
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Pallet Configuration							
Cases Per Layer: 53			Layers Per Pallet: 9			Cases/Pallet: 477	
Packaging - Primary - Unit as sold							
Component Type	Code	Description	Length (mm)	Width (mm)	Depth (mm)	Weight (g)	
Container:	PB340	Plastic Bottle (250ml) - 340g	131	43	74	22	
		Material Type: Plastic - PET	Recycled %:				
Lid/Cap:	GPBC	Plastic Bottle Cap - (GREEN)	40	40	19	5	
		Material Type: Plastic - PP	Recycled %:				
Front Label:	OAC340LABELS (FRONT)	Organic Acacia Honey Labels (Front) - 340g	100	55	0	1	
		Material Type: Paper - Adhesive	Recycled %:				
Rear Label:	OAC340LABELS (BACK)(2022)	Organic Acacia Honey Labels - 340g (Back) (2022 Update)	100	55	0	1	
		Material Type: Paper - Adhesive	Recycled %:				
Tamper Label:	No Tamper	None	None	None	None	None	
		Material Type: None	Recycled %:		None		
Packaging - Secondary - Outer Pack							
Component Type	Code	Description	Length (mm)	Width (mm)	Depth (mm)	Weight (g)	
Case Packaging:	BTORG6X370	Hilltop Honey Organic Branded Tray - 6 x 370g/340g bottle	40	75	257	43	
		Material Type: Paper - Cardboard	Recycled %:				
Case Shrink Wrap:	SWP300	Shrink Wrap Plastic - 300mm - 50MU (12KG/REEL)	n/a	n/a	n/a		
		Material Type: Plastic - Polythene	Recycled %:		0		
Case Label:		None	None	None	None	None	
		Material Type: None	Recycled %:		None		
Packaging - Tertiary - In transit							
Component Type	Code	Description	Length (cm)	Width (cm)	Depth (cm)	Weight (kg)	
Pallet Type:	P1	Standard Pallet - Red LPR Pallets	120	100	16	29.00	
		No Used: 1	Material Type: Wood	Recycled %:			
Pallet Shrink Wrap:	PALLETWRAP	Pallet Wrap - 17µm FILMSTAR Plus - Nano – NEW MACHINE	0	0	0	0.30	
		No Used: 1	Material Type: LDPE	Recycled %:			
Layer Pads:	PALLETAYER(S TANDARD)	STD SINGLE WALL PALLET PAD (1000 x 1200)	117	97	0	0.38	
		No Used:	Material Type: Paper - Cardboard	Recycled %:			
Corner Guards:	CORNERGUARD	Corner Guards (1000 x 75 x 75 x 5mm)	100	8	8	0.49	
		No Used: 4	Material Type: Paper - Cardboard	Recycled %:			
Corner Guards 2:	CORNER700	Corner Guard 700mmx75x75xx5mm	70	8	8	0.35	
		No Used: 4	Material Type: Paper - Cardboard	Recycled %:			
Other Packaging:							
		No Used:	Material Type:	Recycled %:			

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Physical, Chemical & Microbiological Properties							
Moisture:	≤20%			Brix:	N/A		
HMF:	European = ≤40, ROW ≤80 mg/kg			Diastase:	Citrus honeys = ≥3 DN. All other ≥8 DN.		
Water Activity:	<0.7aw			Colour:	0-85mm		
Microbiological:	Free from micro-organisms at levels that could be a threat to consumer health. Due to low water levels, honey does not support the growth of micro-organisms.						
Pesticides, Heavy Metals, Antibiotics:	Analytical Data (Including Pesticides, Heavy Metals, Antibiotics)						
	Test	Target	Tolerances / Range		Frequency & Test method		
	Chloramphenicol	0.3 µg/kg	<LoQ		RM tested annually		
	Nitrofurantoin	0.5 µg/kg	<LoQ		RM tested annually		
	Streptomycin	10 µg/kg	<LoQ		RM tested annually		
	Tetracyclines	10 µg/kg	<LoQ		RM tested annually		
	Sulphonamides	5 µg/kg	<LoQ		RM tested annually		
	Dapsone	0.5 µg/kg	<LoQ		RM tested annually		
	Macrolides	2 µg/kg	<LoQ		RM tested annually		
	Fluoroquinolones	5 µg/kg	<LoQ		RM tested annually		
	Coumatol	10 µg/kg	<100 µg/kg		RM tested annually		
	Glyphosate	10 µg/kg	<50 µg/kg		RM tested annually		
	Coumatol	10 µg/kg	<100 µg/kg		RM tested annually		
	Lead	0.01 mg/kg	0.1mg/kg		RM tested annually		
	Cadmium	0.02 mg/kg	<LoQ		RM tested annually		
	Mercury	0.005 mg/kg	<LoQ		RM tested annually		
	Arsenic	0.02 mg/kg	<LoQ		RM tested annually		
Physical Contamination	Free from any physical contaminants that are intrinsic & extrinsic. See below for Metal Detection profile.						
Metal Detection:							
Detection	Ferrous	Non-Ferrous	Stainless Steel	MD Checks Frequency			
Standard	2mm	2mm	3.5mm	START of run, HOURLY during and END of run			

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Nutritional Data						
Per 100g			Per serving (15g)			
Energy (kj):	1306		Energy (kj):	195.9		
Energy (kcal):	307		Energy (kcal):	46.05		
Fat (g):	<0.5		Fat (g):	< 0.075		
Fat of which Saturates (g):	<0.1		Fat of which Saturates (g):	< 0.015		
Carbohydrate (g):	76		Carbohydrate (g):	11.4		
Carbohydrate of which Sugars (g):	76		Carbohydrate of which Sugars (g):	11.4		
Fibre (g):	<0.5		Fibre (g):	< 0.075		
Protein (g):	<0.5		Protein (g):	< 0.075		
Salt (g):	0.03		Salt (g):	0.0045		
Suitability - Suitable for:						
Vegetarian	Yes		Lactose Intolerant	Yes		
Coeliac	Yes		Vegan	No		
Kosher	KLBD Certified		Organic	Soil Association		
Nut Allergy	Yes		Diabetic	No		
Warning statement:			Unsuitable for Infants Under 12 Months of Age			
Allergen Advice						
Allergen	Present In Product?		Present at Manufacturers		Risk of Cross Contamination	
Celery / Celeriac	No		No		No	
Crustaceans and crustacean	No		No		No	
Egg and Egg Products	No		No		No	
Fish and Fish Products	No		No		No	
Gluten-containing grains / Products	No		No		No	
Lupin and Lupin Products	No		No		No	
Milk and Milk Products	No		No		No	
Molluscs and Molluscs products	No		No		No	
Mustard and Mustard Products	No		No		No	
Nuts and Nut Products	No		No		No	
Peanut and Peanut Products	No		No		No	
Sesame and Sesame Products	No		No		No	
Soya and Soya Products	No		No		No	
Sulphur Dioxide	No		No		No	
Alcohol	No		No		No	
Capsicum	No		Yes		No	
Free From Data						
	Present in Product		Present at Production Site		Risk of Cross Contamination	
Natural Colours	No		Yes		No	
Artificial Colours	No		No		No	
Natural Flavours	No		Yes		No	
Artificial Flavours	No		Yes		No	
Preservatives	No		Yes		No	
GMO	No		No		No	

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QAS Info						
Product Front Image:						
						
Front Label Image:						
						

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Rear Label Image:						
						
Case Label:						
<div><div>Hilltop Honey</div><div>Organic Acacia Honey</div><div>Quantity Per Case: 6 x 340g</div><div>Batch Number: 16/04/24-1</div><div>BBE Date: APRIL 2024</div></div>				 <div>5 060298 573537</div>		
						
0 50 60298 57353 7						

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Side Case Image:						
						
Legislation/References:						
<ul style="list-style-type: none"> • Honey (England) Regulations 2015 No. 1348 • EC Directive 2001/110/EC relating to honey • EC Directive 2008/772/EC on the approval of residue monitoring plans submitted by third countries in accordance with Council directive 96/23/EC • Commission Regulations (EU) No. 37/2010 on pharmacologically active substances and their classification regarding maximum residue limits in foodstuffs of animal origin. • CODEX Standard for Honey 12-1981 • Regulation (EC) No. 1935/2004 on materials and articles intended to come into contact with food. • Commission Regulation (EU) No. 10/2011 on plastic materials and articles intended to come into contact with food. 						
Final Comments:						
<p>Due to the natural properties of honey, it is perfectly normal for it to crystallise over time. It is recommended that honey is stored at the optimum temperature to slow this natural process. Crystallisation is not a quality issue and the honey is still perfectly edible. The crystallisation can easily be reversed by warming the honey short term to break up the crystals and return the honey to its clear liquid state.</p>						
Approval						
Signed on behalf of Hilltop Honey				Specification agreed by Customer		
Signature:				Signature:		
Print:	Melanie Teece			Print:		
Title:	Head of Technical			Title:		
Date:	24/11/2023			Date:		