hilltop	External Version No.	1	External Version Date:	03/10/2023	Authorised by:	Melanie Teece
AMS6X5	**External Specification**			**Amber Maple Syrup - 640g x 5**		

Company Information:			
Address:	Hilltop Honey Ltd, Vastre Industrial Estate, Newtown, Powys, SY16 1DZ - ph: 01686 689 027		
Commercial contact:	sales@lovehilltop.com	**Technical contact:**	technical@lovehilltop.com
Emergency contact:	e: Mel@LoveHilltop.com m: 07916 017 325, dd: 01686 805 996		

About Hilltop:

Founded in 2011 by young beekeeper Scott Davies, Hilltop Honey has a passion for delivering the most exceptional tasting natural wholefoods from all corners of the world and have grown to the second-largest honey brand in the UK.

Located in Mid Wales, Hilltop produces a wide range of products including honey, organic honey, maple syrup, agave, and health & beauty products. Products are available in reusable glass jars, fully recyclable squeezy bottles, and biodegradable materials.

From humble beginnings, born from a love of beekeeping in the beautiful Welsh countryside. Hilltop are proud to produce, pure and natural products with nothing added and nothing taken away.

Why choose Hilltop?

- Fully traceable honey
- Honey tested for authenticity
- Honey experts with a dedicated in-house technical team
- Privately owned family ran business
- BRC Grade AA accredited
- Organic products certified by the Soil Association
- Products certified by KLBD
- Great Taste Award Winners 2021 & 2022
- Sustainable-focused business
- Carbon neutral business
- Products available in reusable glass jars or easy-squeeze PET recyclable bottles
- B Corporation Certified business
- Living wage employer

Product Description:

Product Description:

This Amber & Rich Maple Syrup gets its distinctive colour and powerful flavour from being harvested early in the season. Perfect for pouring over pancakes and wonderful on waffles, naturally.

Consumer Paragraph / Organoleptic Profile:

Hilltop Amber Maple Syrup is extracted by Canadian farmers early in the season from wild maple trees. Our Amber Maple Syrup gets its distinctive colour and rich flavour from being harvested early in the season. Drizzle over pancakes or waffles for that perfect sweet treat. Suitable for vegetarians and vegans.

Hilltop Amber Maple Syrup is 100% pure and natural, with nothing added or taken away.

Product info:

- Extracted by real Candian farmers
- Harvested early in the season for a rich flavour
- 100% pure and natural
- Tested for authenticity
- Vegan Friendly

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Product Information:			
Product name:	Amber Maple Syrup - 640g x 5	**No of Servings (15g per serving):**	42
Net Weight (g):	640	**Gross Weight (g):**	714
Product Barcode:	5060298572721	**Case Barcode:**	05060298573926
Storage Instructions:	Store at room temperature in dry conditions away from direct sunlight & strong odours. Once opened, keep refridgerated and use within 4 weeks.		

Case Information:							
Length (mm):	175	**Width (mm):**	90	**Depth (mm):**	280	**Weight (kg):**	3.58

Ingredients: Description, %, Country of Origin	
Composition:	Maple Syrup, 100%, Canada
Origin Statement:	Produce of Canada

Coding	
Coding Type:	BBE, Julian Code or Works Order, Time. (W/O no + day code - Mon=a, Tues=b,Weds=c,Thur=d,Fri=e,Sat=f,Sun=g)
Coding Requirement:	12 months from production e.g., Production Date 01/01/2021 = Best Before JAN 2022
Coding Format:	BBE: MMM/YYYY, Julian: YYDDD or W/O:12345a, Time: HH:MM (24hr)
Coding Location:	Best Before Box
Date Code:	Correct BB Date. Readable. Positioned in BB Box.
Date Code Image:	Best Before End: MAR 2024 22001 09:00:00

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Pallet Configuration		
Cases Per Layer: 41	**Layers Per Pallet:** 7	**Cases/Pallet:** 287

Packaging - Primary - Unit as sold

Component Type	Code	Description	Length (mm)	Width (mm)	Depth (mm)	Weight (g)
Container:	PB680	Plastic Bottle (500ml) - 680g	160	86	55	35
		Material Type: Plastic - PET		Recycled %:		
Lid/Cap:	PPBC	Plastic Pourer Cap (GOLD)	20	40	40	8
		Material Type: Plastic - PP		Recycled %:		
Front Label:	AMS6LABEL(FRONT)	Amber Maple Syrup Labels - 640g Labels (Front)	120	70	0	1
		Material Type: Paper - Adhesive		Recycled %:	0	
Rear Label:	AMS6LABEL(BACK)	Amber Maple Syrup Labels - 640g Labels (Back)	120	70	0	1
		Material Type: Paper - Adhesive		Recycled %:		
Tamper Label:	No Tamper	None	None	None	None	None
		Material Type: None		Recycled %:	None	

Packaging - Secondary - Outer Pack

Component Type	Code	Description	Length (mm)	Width (mm)	Depth (mm)	Weight (g)
Case Packaging:	BT5X640	Hilltop Honey Maple Branded Tray - 5 x 640g Bottle	40	90	280	41
		Material Type: Paper - Cardboard		Recycled %:		
Case Shrink Wrap:	SWP400	Shrink Wrap Plastic - 400mm - 50MU (16KG/REEL)	n/a	n/a	n/a	9
		Material Type: Plastic - Polythene		Recycled %:	0	
Case Label:		None	None	None	None	None
		Material Type: None		Recycled %:	None	

Packaging - Tertiary - In transit

Component Type	Code	Description	Length (cm)	Width (cm)	Depth (cm)	Weight (kg)
Pallet Type:	P1	Standard Pallet - Red LPR Pallets	120	100	16	29.00
		No Used: 1	Material Type:	Wood	Recycled %:	
Pallet Shrink Wrap:	PALLETWRAP	Pallet Wrap - 17µm FILMSTAR PLus - Nano – NEW MACHINE	0	0	0	0.30
		No Used: 1	Material Type:	LDPE	Recycled %:	
Layer Pads:	PALLETLAYER(STANDARD)	STD SINGLE WALL PALLET PAD (1000 x 1200)	117	97	0	0.38
		No Used:	Material Type:	Paper - Cardboard	Recycled %:	
Corner Guards:	CORNERGUARD	Corner Guards (1000 x 75 x 75 x 5mm)	100	8	8	0.49
		No Used: 4	Material Type:	Paper - Cardboard	Recycled %:	
Corner Guards 2:	CORNER700	Corner Guard 700mmx75x75xx5mm	70	8	8	0.35
		No Used: 4	Material Type:	Paper - Cardboard	Recycled %:	
Other Packaging:	None					
		No Used: None	Material Type:		Recycled %:	

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Physical, Chemical & Microbiological Properties			
Moisture:	33-34%	**Brix:**	66 - 69 Brix
HMF:	N/A	**Diastase:**	N/A
Water Activity:	0.85 – 0.87aw	**Colour:**	0-85mm
Microbiological:	ACC = <100CFU/g Total Coliforms = <10CFU/g Osmophilic yeasts = <100CFU/g Osmophilic moulds = <100CFU/g Salmonella Detection = Negative		
Pesticides, Heavy Metals, Antibiotics:	Meets all current legislation. Free from any physical contaminants that are intrinsic & extrinsic.		
Physical Contamination	Free from any physical contaminants that are intrinsic & extrinsic. See below for Metal Detection profile.		

Metal Detection:				
Detection	**Ferrous**	**Non-Ferrous**	**Stainless Steel**	**MD Checks Frequency**
Standard	2mm	2mm	3.5mm	START of run, HOURLY during and END of run

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Nutritional Data			
Per 100g		**Per serving (15g)**	
Energy (kj):	1088	**Energy (kj):**	163.2
Energy (kcal):	260	**Energy (kcal):**	39
Fat (g):	<0.5	**Fat (g):**	< 0.075
Fat of which Saturates (g):	<0.1	**Fat of which Saturates (g):**	< 0.015
Carbohydrate (g):	67	**Carbohydrate (g):**	10.05
Carbohydrate of which Sugars (g):	61	**Carbohydrate of which Sugars (g):**	9.15
Fibre (g):	<0.5	**Fibre (g):**	< 0.075
Protein (g):	<0.5	**Protein (g):**	< 0.075
Salt (g):	0.03	**Salt (g):**	0.0045

Suitability - Suitable for:			
Vegetarian	Yes	**Lactose Intolerant**	Yes
Coeliac	Yes	**Vegan**	Yes
Kosher	KLBD Certified	**Organic**	No
Nut Allergy	Yes	**Diabetic**	No
Warning statement:	None		

Allergen Advice			
Allergen	**Present In Product?**	**Present at Manufacturers**	**Risk of Cross Contamination**
Celery / Celeriac	No	No	No
Crustaceans and crustacean	No	No	No
Egg and Egg Products	No	No	No
Fish and Fish Products	No	No	No
Gluten-containing grains / Products	No	No	No
Lupin and Lupin Products	No	No	No
Milk and Milk Products	No	No	No
Molluscs and Molluscs products	No	No	No
Mustard and Mustard Products	No	No	No
Nuts and Nut Products	No	No	No
Peanut and Peanut Products	No	No	No
Sesame and Sesame Products	No	No	No
Soya and Soya Products	No	No	No
Sulphur Dioxide	No	No	No
Alcohol	No	No	No
Capsicum	No	Yes	No

Free From Data			
	Present in Product	**Present at Production Site**	**Risk of Cross Contamination**
Natural Colours	No	Yes	No
Artificial Colours	No	No	No
Natural Flavours	No	Yes	No
Artificial Flavours	No	Yes	No
Preservatives	No	Yes	No
GMO	No	No	No

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QAS Info

Product Front Image:

Front Label Image:

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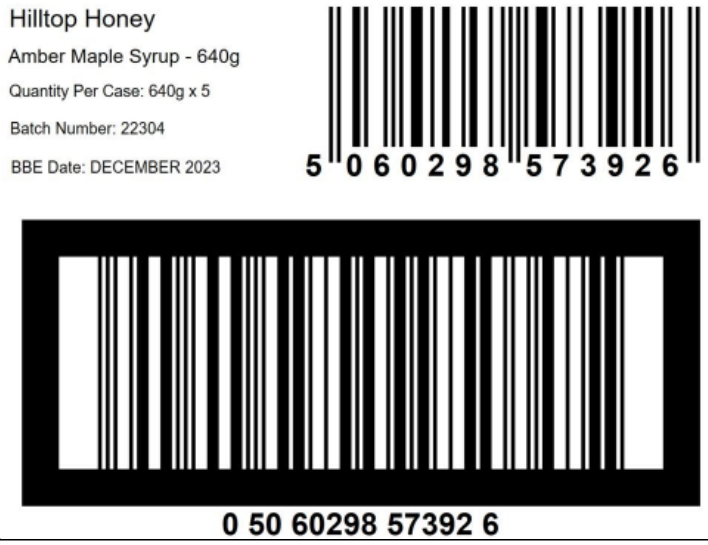
Rear Label Image:

Case Label:



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Side Case Image:

Legislation/References:

- Regulation (EC) No. 1935/2004 on materials and articles intended to come into contact with food.
- Commission Regulation (EU) No. 10/2011 on plastic materials and articles intended to come into contact with food.
- Food Information Regulation 2014 (SI 2014 No.1855)
- Food Safety Act 1990
- EC Directive 2008/772/EC on the approval of residue monitoring plans submitted by third countries in accordance with Council directive 96/23/EC
- EC Regulation 852/2004 on the Hygiene of Foodstuffs
- EC Regulation 178/2002 on General Food Law
- CODEX Standard 192-1995

Final Comments:

Light Grade maple syrup is typically harvested early in the maple syrup production season. It has a delicate, pale golden color and a mild, subtle flavor. This grade is often preferred for those who enjoy a more delicate sweetness and want to retain the maple flavor without overpowering other foods or beverages.

Dark Grade maple syrup is harvested later in the season. It has a rich, dark amber color and a more intense, robust maple flavor. This grade is often favored by those who appreciate a stronger maple taste and enjoy using maple syrup as a prominent flavor in recipes and dishes.

Processing Grade maple syrup does not fit into the grading categories because it doesn't meet the color and flavor requirements for table-grade syrup. It is still a high-quality syrup, but it may be less suitable for direct consumption. Instead, Processing Grade syrup is used in various food products, such as baked goods, sauces, and other processed foods that use maple syrup as an ingredient.

Approval

Signed on behalf of Hilltop Honey		Specification agreed by Customer	
Signature:	Melanie Teece	**Signature:**	
Print:	Melanie Teece	**Print:**	
Title:	Head of Technical	**Title:**	
Date:	24/11/2023	**Date:**	