

3.8.23 Finished Product Specification Herefordshire Cider and Onion Chutney

Document Ref & Name: 3.8.23 Herefordshire Cider and Onion Chutney Specification
Author: Ruth Shaw Consulting Ltd

Date: 06/07/2023
Approved By: B. Thorneycroft

Version: 2
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SUPPLIER DETAILS

Company Name:	Kent Foods Ltd
Address:	Kent Foods Ltd, Old Hun Road, Hunslet, Leeds, LS10 2AA.
Telephone Number:	01414731627
Emergency Contact Number:	01414731627
Technical Contact Name:	Becky Dorrain
Technical Email Address:	Technical.admin2@kentfoods.co.uk
Technical Phone Number:	01414731627

Company Name:	Glassworks International Ltd
Address:	Kent Foods Ltd, Old Hun Road, Hunslet, Leeds, LS10 2AA.
Telephone Number:	01799533400
Emergency Contact Number:	01799533400
Technical Contact Name:	Stuart Alexander
Technical Email Address:	salexander@glassworksinternational.com
Technical Phone Number:	01799533400

Company Name:	Fruits of the Forage Ltd
Address:	10-16 Great King Street, Macclesfield, SK11 6PL
Telephone Number:	07956091113
Emergency Contact Number:	07791687364/01612584459
Technical Contact Name:	Bert Thorneycroft
Technical Email Address:	bert@fruitsoftheforage.co.uk
Technical Phone Number:	07791687364

Company Name:	Amato Ltd
Address:	6 St Andrew's Square, Manchester M1 2NS
Telephone Number:	01612737788
Emergency Contact Number:	01612737788
Technical Contact Name:	Mike Cole
Technical Email Address:	mikec@amatoproducts.co.uk
Technical Phone Number:	01612737788

Company Name:	Aspalls Ltd
Address:	The Cyder House, Aspall Hall, Debenham, Stowmarket Suffolk, IP14 6PD, UK
Telephone Number:	01728862313
Emergency Contact Number:	01728862313
Technical Contact Name:	George Yardley
Technical Email Address:	George.yardley@aspall.co.uk
Technical Phone Number:	01728862313

Company Name:	EHL Ltd
Address:	7-8, Gregson Road, Stockport SK5 7SS

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Telephone Number:	0161 480 7902
Emergency Contact Number:	0161 480 7902
Technical Contact Name:	Elena Mitria
Technical Email Address:	certificates@ehl-ingredients.co.uk
Technical Phone Number:	0161 480 7902

Company Name:	Gwatkin's Cider
Address:	Moorhampton Park Farm, Abbey Dore, HR2 0AL
Telephone Number:	01981 551906
Emergency Contact Number:	01981 551906
Technical Contact Name:	Dennis Gwatkin
Technical Email Address:	info@gwatkinincider.co.uk
Technical Phone Number:	01981 551906

Company Name:	John Henshall's Ltd
Address:	D4/D7 New Smithfield Market, Openshaw, Manchester M11 2WP
Telephone Number:	01612239411
Emergency Contact Number:	07919378234
Technical Contact Name:	Peter Henderson
Technical Email Address:	pfgservices@hotmail.com
Technical Phone Number:	07837 864 872

DESCRIPTION OF PRODUCT

Description:	Traditional farmhouse cider from Herefordshire's Golden Valley beautifully compliments the flavour of sweet onions and Bramley apples. Pair with cheese and cold meats to complete your ploughman's lunch.
Name:	Cider and Onion Chutney
Legal Name:	Cider and Onion Chutney

RECIPE

Ingredients	%	Supplier	Country of Origin
Sunflower oil	1.88	Amato	UK
Onion	37.68	Henshall's	UK/Netherlands
Muscovado sugar	15.07	Kent Foods	UK
Cider vinegar	3.77	Aspall's	UK
Cider	18.84	Gwatkin's Cider	UK
Salt	0.68	EHL Ltd	Turkey
Cooking Apple Puree	15.07	FOTF	UK
Treacle	3.17	Kent Foods	UK
Kibble	3.84	EHL Ltd	India

INGREDIENT DECLARATION & QUID

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Onion (43%), Cider (22%), Light Muscovado Sugar, Cooking Apple (17%), Kibbled Onion, Cider Vinegar, Treacle (Cane Molasses), Sunflower Oil, Salt.

ALLERGENS

Allergen Information	'Contains' Allergens (Yes/No)	'May Contain' Allergen (through cross contamination) (Yes/No)
Cereals containing gluten (wheat, barley, rye, spelt, kamut)	No	
Peanuts	No	
Nuts	No	
Fish	No	
Eggs	No	
Crustaceans	No	
Sesame	No	
Milk	No	
Soya	No	
Celery (inc. celeriac)	No	
Mustard	No	
Lupin	No	
Molluscs	No	
Sulphur dioxide or Sulphites ($\geq 10\text{ppm}$)	No	

SUITABILITY INFORMATION

Product is suitable for	Yes/ No
Vegetarians	Yes
Vegans	Yes
Halal	No
Kosher	No
Product is GM free?	Yes

NUTRITIONAL INFORMATION

Serving Size (g/ml)	
	Amount per 100g
Energy Kcal*	143
Energy Kj*	603
Fat (g)*	2.3
of which	
- Saturates (g)*	0.3
Carbohydrate*	28.6
of which	
- sugars (g)*	24.3
Fibre (g)	1.6
Protein (g)*	1.1

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Salt (g)*	0.80
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PACKAGING & SHELF LIFE

Delivery format:	Pallet
Number of units per delivery format:	432 cases of 6 per full pallet or 216 cases of 12
Weight per delivery format:	200g
Primary packaging:	Glass jar with silver steel lid
Secondary packaging:	Shrink wrapped cardboard tray or cardboard case
Tertiary packaging:	Shrink wrapped pallet
Method of closure:	Pop cap pressure vacuum lid
Number of units per pack:	12
Coding format:	Best before
Total shelf life:	2.5 years
Traceability coding on pack:	22/376

STORAGE

Storage conditions on delivery: (Please include temperature range)	Ambient
Storage conditions after opening:	Refrigerate below 8°C
Minimum life on delivery: (include days/ months from production/ despatch/ slaughter):	One year
Shelf life after opening:	6 weeks

PREPARATION

Ready to eat

FINISHED PRODUCT STANDARDS

Microbiological			
Test	Method	Specification limits	Frequency
Moulds	Lab test	<20	Annually per product type
Yeasts	Lab test	<20	Annually per product type

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Chemical			
Test	Method	Specification limits	Frequency
pH	Electronic pH meter	<4.3pH	Once per batch
BRIX	Electronic BRIX meter	>30-40 BRIX	Once per batch

QUALITY ATTRIBUTES (please insert quality attribute description and photo where possible)

Criteria	Acceptable	Unacceptable
Texture	Onion slices with a matrix of apple pulp	Too loose/wet
Visual / Appearance	Light Brown	Beige
Flavour / Aroma	Aroma of apple, cider and plum	Musty/off flavour/aroma
Packaging	Lid sealed properly secure and tight. Label applied without bubbles.	Lid not tight, loose with some give or popped off. Label with bubbles underneath.

HACCP

CCP's	Critical Limit	Monitoring (Procedure & Frequency)	Corrective Action Procedure
pH	<4.3pH	Once per batch	Product to waste
Filling Temperature	>90°C	Before each hopper fill	Close pan and heat product until >90°C
Filling temperature in hopper	>85°C	Check the temperature of the hopper every 5min after filling hopper.	If temperature drops below 85°C, return product to pan to reheat to >90°C.

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
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SPECIFICATION APPROVAL

On behalf of Fruits of the Forage Ltd

Name:	B. Thorneycroft	Signature:	
Position:	Operations Manager	Date:	06/07/2023

On behalf of the customer:

Name:		Signature:	
Position:		Date:	

All specifications are sent via email and this is retained as evidence of communication to our customers.

SPECIFICATION AMENDMENT & REVIEW

First issue date:	27/06/25		
Review date	Version	Amendment	Next Review (min 3 yearly)
06/07/2023	2	Review	06/07/2023