

FINISHED PRODUCT SPECIFICATION

PRODUCT: GOURMET SELECTION No1

RANGE: AMBIENT GIFTING

PRODUCT DETAILS	
	A SELECTION OF DARK CHOCOLATE TRUFFLE GANACHE ENROBED IN DARK
Legal Name	CHOCOLATE
Product Code	60280
Date code format	Best Before
Shelf life from Manufacture	8 Months
Storage Conditions	Keep cool and away from heat sources. Enjoy at room temperature.
Average Weight	289 g
Case size (units per case)	4 units per case
Coding format	Best Before: e.g. 18.6.15
J	Batch Number: e.g. B1
Ingredients list	Hazelnut crunch, Honeycomb Caramel, Almond Salted Caramel, Cherry Bakewell,
	Chocolate Orange, Gingered Toffee Apple, Salted Caramel Mocha
	Chocolate* (Cocoa Mass*, Cane Sugar*, Cocoa Butter*, Vanilla Powder*), Coconut Oil*, Hazelnuts*, Almond Paste*, Cane Sugar*, Cocoa Powder*, Dried Cherries*, Coconut Syrup*, Dried Mandarin Pieces*, Water, Dried Apple*, Ground Coffee*, Orange Extract*, Agave Syrup* Sea Salt, Stem Ginger* (Ginger*, Cane Sugar*), Cinnamon*, Vanilla Extract* Almond Extract.
	*=Organically grown ingredient
	Also contains other nuts. We use tree nuts throughout our factory and processes.
	Chocolate : minimum cocoa solids 55%
	May Contain occasional nut shell/ cherry stone piece
Organic certification	Soil Association GB-ORG-05
Recipe Version Number	N/A
Printed Artwork version Number	20151-1

Ref	60280	Spec Version	1	Issued By	R Evans
Date Issued	28/04/23	Reason for Issue	New Line	Approved By	J Delbridge

TECHNICAL INFORMATION

INGREDIENT DETAILS	5	
INGREDIENT	COUNTRY OF ORIGIN	QUALITY / GRADE
Chocolate	Belgium	Organic, Milk free 55% cocoa solids
Coconut Oil	Netherlands	Organic and De-odourised
Hazelnuts	Italy	Organic roasted, paste and nibs
Almond paste	Italy	Organic, roasted paste
Cane Sugar	Brazil Colombia Paraguay	Organic, Golden
Cocoa Powder	Netherlands	Organic, natural, fat reduced
Dried cherries	Uzbekistan	Organic, Sweet & Sour
Coconut Syrup	Netherlands	Organic, Light, from caramelised coconut sugar
Dried Mandarin Pieces	Turkey	Organic, Rice Flour as processing aid
Water	UK	Anglian water reverse osmosis filtered
Dried Apple	Chile	Organic, Pink Lady
Ground Coffee	Germany	Organic, Mexican coffee beans, very fine grind
Orange Extract	Blended in the UK	Organic, Sunflower Oil (as carrier), Orange Oil
Agave Syrup	Mexico	Organic, light agave syrup
Sea salt	UK	Hand harvested in Cornwall
Stem Ginger	China	Organic, Ginger in syrup
Cinnamon	Sri Lanka	Organic, Powder Grade (<500μ)
Vanilla extract	Holland	Organic macerated vanilla (Madagascan) in water
		and ethanol as carriers
Almond Extract	Various	Sunflower Oil (as carrier), Bitter Almond Oil

ALLERGEN DETAILS					
ALLERGEN (and products thereof)	Present in product Y/N	Present in manufacturing facility Y/N	Chance of cross contamination Y/N	Can claim `Free from' Y/N	
Milk	N	N	N	Υ	
Cereals containing Gluten	N	N	N	Υ	
Soya	N	N	N	Υ	
Egg	N	N	N	N	
Peanuts	N	N	N	N	
Other nuts (specify)	Υ	Y (Cashews, Pecans)	Y (Cashews, Pecans)	N	
Sesame seeds	N	N	N	N	
Fish	N	N	N	N	
Crustaceans (Shellfish)	N	N	N	N	
Molluscs	N	N	N	N	
Sulphur Dioxide >10 ppm in product	N	N	N	N	
Celery	N	N	N	N	
Lupin	N	N	N	N	
Mustard	N	N	N	N	
We are a Dairy, Gluten and Soya free manufacturing site.					

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OTHER PRODUCT INFORMATION				
Is the product?	Y/N	Comments		
Suitable for Vegetarians	Y			
Suitable for Vegans	Y	Vegan Society registered		
GMO free	Y			
Irradiated	N			
Free from additives	Y			
Free from colours	Y			
Free from preservatives	Y			
Free from flavourings	Y			
Kosher	N			
Halal	N			

NUTRITIONAL INFORMATION	
NUTRIENT	Per 100 g (calculated)
Energy kcal / kJ	2555 kJ/616 kcal
Fat	48 g
Saturated fat	33 g
Carbohydrate	35 g
Sugars	32 g
Protein	6.2 g
Salt (g)	0.1 g

MICROBIOLOGICAL CRITERIA	Maximum
Total count	<106
Enterobacteriaceae	<103
E.coli	<10
Salmonella	Absent in 25 g
Listeria sp.	<100 (Target <10)
Listeria monocytogenes	<100 (Target <10)
Staphylococcus aureus	<20
Yeasts	<105
Moulds	<104
CHEMICAL CRITERIA	Tolerance
aW (water activity)	<0.8
Total Aflatoxin	<10 μg/kg
Cadmium	<0.8

DESCRIPTION OF MANUFACTURING PROCESS			
Description of manufacturing process	 All ingredients are placed in a heated mixing vessel and blended together. The mixture is spread out into a mould, and when solid, cut in to slabs and logs. The slabs are cut in to cubes which are then enrobed in chocolate (using an enrobing machine) and covered with cocoa powder the logs are covered with flaked chocolate They may be packed in differing boxes, cartons etc., depending upon the retail unit required. 		

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QUALITY PARAMETERS	
Quality Measure	Description
Organoleptic	
Appearance	Chocolate truffles artisan in appearance not perfect squares or logs. Uniform cocoa powder dusting for some truffles, some truffles and loglets covered in chocolate flakes
Taste	Creamy chocolate ganache with an assortment of flavours in sweet dark chocolate shell with contrasting bitter cocoa powder dusting or flaked chocolate.
Texture	Crisp outer shell. Creamy melt in the mouth ganache with some texture in some flavours from the ingredients.

PACKAGING MATERIALS		
Material	Can it be recycled? Y/N	Weight per unit
Clear tray RPET made from >90% recycled materials	Y widely recycled	29.15 g
Gold film metallised PET	N	2.5 g
Base cardboard	Y widely recycled	40.85 g
Sleeve cardboard	Y widely recycled	61.30 g
OUTER (4 units) cardboard	Y widely recycled	136 g

Technical Manager		
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