
		<b>Document Number:</b>	
		<b>PS-0065-01</b>	
<b>Title:</b>	<b>Finished Product Specification</b>	<b>Version Number:</b>	<b>01</b>
	<b>Tiptree Tawny Marmalade 340g</b>	<b>Issue Date:</b>	<b>01.12.2022</b>

<b>1 – Product Information</b>	
Product Name	‘Tawny’ Orange Marmalade (Thick Cut)
Weight	340g
Ingredients	Sugar, Seville Oranges
Product Warnings	None
Shelf Life/Storage Conditions	Shelf life: 36 months. Store at ambient temperature.

<b>2 – Organoleptic Attributes</b>	
Appearance	Brown in colour
Texture	Soft gel, containing peel
Flavour	Bitter, caramelised orange flavour

<b>3 – Analytical Characteristics</b>	
Fruit Content	Prepared with 47g of fruit per 100g
Total Soluble Solids	Total sugar content 67g per 100g
pH	2.90 – 3.50


<b>4 – Allergens</b>			
<b>Allergen</b>	<b>Present in product</b>	<b>Allergen</b>	<b>Present in product</b>
Cereals containing gluten	No	Nuts	No
Crustaceans	No	Celery	No
Eggs	No	Mustard	No
Fish	No	Sesame seeds	No
Peanuts	No	Sulphur dioxide and Sulphites at level above 10mg/kg	No
Soybeans	No	Lupin	No
Milk	No	Molluscs	No

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<b>5 – Dietary Suitability</b>	
The product is <u>SUITABLE</u> for the following diets:	
<b>Group:</b>	<b>Suitable for:</b>
Vegetarian	Yes
Vegan	Yes
Coeliacs	Yes
Organic (certified)	No
Kosher (certified)	Yes
Halal (certified)	Yes

<b>6 – Nutritional Information</b>			
	<b>Quantity</b>	<b>Unit</b>	<b>Source of information</b>
Energy	1208	kJoules per 100 g	Calculated
Energy	284	kcalories per 100 g	Calculated
Fat	0	g per 100 g	Calculated
of which saturates	0	g per 100 g	Calculated
Carbohydrate	69	g per 100 g	Calculated
of which sugars	65	g per 100 g	Calculated
Protein	0.6	g per 100 g	Calculated
Salt	0	g per 100 g	Calculated

<b>7 – Packaging Information</b>	
Pack Size	6 x 340g
Case Dimensions (l x w x h) mm	210 x 140 x 106
Case Gross Weight (kg)	3.1
Pallet Quantities (Standard) (Cases x Layer= Total)	36 x 7 = 252
Primary	170g glass jar with an 8g steel twist off lid
Secondary	19g cardboard tray shrink wrapped with 7g of clear polythene
Tertiary	Wooden pallet and 260g stretch wrap

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<b>8 – Quality Control</b>	
<b>All our products are positively released following quality and sensory checks.</b>	
<b>Test</b>	<b>Target</b>
TSS (°Brix)	64 - 70
pH	2.90 – 3.50
Average Weight Checks	340g
Traceability Codes	Julian code
Metal Detection	Ferrous, Non Ferrous, Stainless Steel

<b>9 – Document Control</b>	
Authorised by:	Rebecca McVelia
Approved by:	Urszula Masny-Zielinska

**We warrant that all the products supplied by Wilkin & Sons Ltd:**

- Shall comply in all respects with this specification, shall be clean, sound, non-injurious to health and shall be fit for the purpose for which they are intended.
- Shall comply with all aspects with the Food Safety Act 1990, and with associated regulations, and with all other relevant United Kingdom and European Union legislation, regulations, standards and codes of practice. Packaging shall comply with legal requirements for Food Contact Materials.
- Shall be of the nature, substance and quality described and shall not be presented in such a way which may mislead the purchaser.
- Shall be stored, stacked, handled and transported under suitable conditions so as to maintain safety and quality at all times.
- Shall be fully traceable back to the place and time of manufacture, and to the ingredients used.
- Customers are advised to determine the suitability of products for their specific application, and to store and use products according to this specification. It will not normally be possible to provide a life extension on products once delivered to customers' premises.
- Customers must notify any damage or defects immediately on arrival.

**Genetic Modification:**

None of the ingredients or processing aids used in manufacture of our products is genetically modified. Additionally, no such materials are used in the manufacture of any products at our site. All possible precautions are taken to ensure that materials that may be genetically modified are sourced from non-genetically modified sources.

**Produced in a “Nut Free” Factory**

**Company Contact Details:**

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