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SUNNY FRUIT ORGANIC DRIED MANGOES IN PORTION PACK 3.5oz (5x20g)-SPECIFICATION

1. PRODUCT DESCRIPTION

Organic dried mangoes chunks (*Manuifera indica*) are from the coast of Peru, transported to the our facility. Mangoes are visually inspected for raw material acceptance and foreign bodies are selected. Then, they are weighed by a multihead automatic scale and packed in the packages according to customer request. Finally they are metal detected before release. This process takes place under the highest standards of hygiene and good manufacturing practices. The mangoes contain no other additives. No genetically modified or irradiated material is used.

Origin: Peru

1.1. Ingredients:

Organic dried mangoes (100%)

Allergy advice: No known allergen is included.

1.2. Intended Use By The Consumer:

Can be consumed directly as a snack. Vegan, organic, nongmo, kosher and Halal certified product.

2. SPECIFICATIONS

2.1. Organoleptic and Physical Characteristics

2.1.1. Colour :	Yellow - orange in different tons
2.1.2. Flavour :	Characteristic, without foreign flavor
2.1.3. Texture :	Firm in texture, not too soft, not too hard.
2.1.4. Appearance :	Organic dried mango chunks shall be consistent in size, shape and appearance.
2.1.5. Size :	
Count per portion pack (20g)	About 8 pieces / portion pack

2.1.6. Defects :

sample w/w %	Max
Foreign materials like glass, wood, metal, plastic, etc	0
EVM like leaf, straw, etc.	1 count/10kg
Living worm / insect	0
Dead worm / insect	0

2.2. Chemical Characteristics

2.2.1. Moisture	14,0	%	max.	DFA method
2.2.2. Sulphur dioxide	<4 ppb	Total	max	(HPLC)
2.2.3. Pesticide & Heavy Metal	All deliveries conform in every respect to the relevant EEC legislation and the applicable provisions of the country in which the raw material is used.			

2.3. Microbiological Requirements

	Limit	Method
Total Viable Count, cfu/g	<10.000	ISO 4833
Yeast , cfu/g	<1.000	BAM, ISO21527-2
Moulds , cfu/g	<1.000	BAM, ISO21527-2
Coliform, cfu/g	<100	ISO 4832
E.coli, cfu/g	<10	ISO7251, ISO 16649-2
Salmonella*	negative/ 25g	ISO6579-1
Listeria monocytogenes*	negative/ 25g	ISO11290-1

* Twice a year from randomly chosen batches for verification purpose.



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2.4. Nutritional Information

Nutrition Facts

Per edible 100 g	Unit	Values
Energy	kcal	340,2
	kJ	1443,0
Fat	g	1,2
of which saturates	g	0,3
Carbohydrate	g	78,6
of which sugars	g	68,34
Fibre	g	2,47
Protein	g	2,5
Salt	g	0,04

*for EU

Nutrition Facts	
5 servings per container	
Serving size	1 Pack (20g)
Amount per serving	
Calories	70
% Daily Value*	
Total Fat 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	0%
Cholesterol 0mg	0%
Sodium 0mg	0%
Total Carbohydrate 16g	6%
Dietary Fiber less than 1g	2%
Total Sugars 14g	
Includes 0g Added Sugars	0%
Protein less than 1g	
Vitamin D 0mcg 0%	Calcium 0mg 0%
Iron 0mg 0%	Potassium 60mg 2%

*The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

INGREDIENTS: ORGANIC DRIED MANGOES.

Per edible 100 g	Unit	Values
Calories	kcal	328,94
Total Fat	g	1,22
Saturated Fat	g	0,30
Trans Fat	g	0,00
Cholesterol	mg	0,00
Sodium	mg	11,72
Total Carbohydrate	g	81,03
Dietary Fiber	g	2,47
Total Sugars	g	68,34
Includes added sugar	g	0,00
Protein	g	2,53
Vit.D	mcg	0,00
Calcium	mg	0,00
Iron	mg	0,24
Potassium	mg	287,70

*for USA and Canada

-nutrition values are taken from USDA website and calculated according to product moisture content
-salt = sodium × 2,5

3. PACKAGING

Organic dried mangoes are packed into food grade PE bag and then put into carton boxes. Cartons are made of recyclable material. Cartons are clearly marked according to regulations.

Portion Pack in display tray

12x20g portion pack in display tray

6x240g(12x20g) display tray in master carton case

Portion Pack in doypack

Option 1 – 6x100gr (5x20gr portion packs) in a master case

Option 2 – 12x100gr (5x20gr portion packs) in a master case

Option 3 – 18x100gr (5x20gr portion packs) in a master case

Option 4 – 18x100gr (5x20gr portion packs) in a master case (3 inner boxes of 6 units each)

MATERIAL	Pack Size	Case Weight
PE	18x(5x20g)	1,8 kg
	12x(5x20g)	1,2 kg
	6x(5x20g)	0,6 kg



4. STORAGE & FUMIGATION

Organic dried mangoes are stored under clean, dry and well ventilated conditions (<20 °C), sheltered from the sun. Shelf life is 18 months in original unopened packaging under recommended storage conditions. No fumigation is applied.



- : Typical colour of the variety; yellow orange to orange.
- : Characteristic of sun dried apricots treated with sulphur dioxide, sweet fruity,
- : Slightly wrinkled , shiny , succulent whole fruits.



for USA and Canada

Per edible	Unit	Values /100g
Calories	kcal	238,0
Total Fat	g	0,5
Saturated Fat	g	0,0
Trans Fat	g	0,0
Cholesterol	mg	0,0
Sodium	mg	9,9
Total Carbohydrate	g	61,7
Dietary Fiber	g	7,2
Total Sugars	g	52,6
	Includes added	g 0,0
Protein	g	3,4
Vit.D	mcg	0,0
Calcium	mg	54,2
Iron	mg	2,7

