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Roberts Mart
Flexible Packaging Manufacturers
Established 1852
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Thornes Farm Way | Leeds LS9 0AN
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E: info@roberts-mart.co.uk
www.roberts-mart.co.uk

SPECIAL INSTRUCTIONS

Slit Width.....303 mm

www.reproflex3.com
Reproflex 3 Ltd., 27 Moorland Way,
Nelson Park, Cramlington,
Northumberland, NE23 1YE
Tel: 01670 715503
Fax: 01670 731176

Date: 28/11/2023

Customer: LAKSHMI AND SONS

ZZ Number: ZZ317201 (ORDER NO)329304

Design Title: EAT REAL - QUINOA SOUR CREAM & CHIVE

Artwork Operator: CA

R3C Number: R3C96294-ZZ317201_v1.ap

PRINT DEPARTMENT INSTRUCTIONS

Film Width: 970 Film Type: 20MU OPP MATT
Gauge: 68 Strip Treated: TOS SWS
Repeat: 170 Cylinder Size: 510MM
Barcode No: SEE LAYSHEET Barcode Col: 412
BWR: 0.09mm Mag Factor: 90%
Eyemark Size: 7.5 x 11.5mm Film Colour: NATURAL

Reverse Printed

VER	AMENDMENT HISTORY	DATE
1	As original instructions	28/11/2023
2		
3		
4		
5		

COLOUR

THE COLOURS SHOWN ON THIS LAYSHEET ARE FOR VISUAL PURPOSES ONLY AND DO NOT ACCURATELY REPRESENT PRODUCTION COLOURS. ALL COLOURS WILL BE MATCH TO SWATCHES OR PANTONE REFERENCES REQUESTED AND ARE SUBJECT TO VARIATION WITHIN COMMERCIAL TOLERANCES

1	2	3	4	5	6	7	8
PANTONE 384 C	PANTONE 412 C	Cyan	PANTONE 7684 C	Magenta	E R CREAM	Yellow	White
Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %
1.8	12.8	4.3	3	8.5	76.3	7.3	1.9
Screen	Screen	Screen	Screen	Screen	Screen	Screen	Screen
	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX

UNWIND DIAGRAMS

PRINT	LAMINATE	ColdSeal	SLIT
PIFA 2	PIFA 1	PIFA	PIFA 2
		N/A	

1	2	3	4	5	6	7	8	9	10	11	12
PRINTING READS This Way	PRINTING READS This Way	PRINTING READS This Way	PRINTING READS This Way	PRINTING READS This Way	ADD THE SIZES ON LINES	PRINTING READS This Way	PRINTING READS This Way	Diagonal	Diagonal	Diagonal	Diagonal

INTERNAL CHECK LIST

Basic Film Width
Finished Film Width
Repeat Length
Cylinder Size
Finished Unwind
Print position
Leading Edge
Barcode number & colour
Eyemark
Colours
Surface/Reverse printed

Signed

Date

CLIENT APPROVED?

WHITE SEP