

	PRODUCT SPECIFICATION SHEET UP-UP Original Milk Chocolate
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PRODUCT IDENTIFICATION

NAME	UP-UP Original Milk Chocolate	
PRODUCT SKU	UMILK120 / UMILK70 / UMILK60	
BRAND	UP-UP	
COUNTRY OF ORIGIN	United Kingdom	
MANUFACTURED BY	UP-UP (UK) Port Edgar Marina South Queensferry EH30 9SQ UK	UP-UP (EU) 21 (166) Botanic Avenue Belfast BT7 1JJ Northern Ireland

PRODUCT PROPERTIES

NET WEIGHT / GROSS WEIGHT	120 g / 129 g 70 g / 84 g 60 g / 68 g
INGREDIENTS LIST	(EN) Sugar, milk powder (26%), cocoa butter, cocoa mass, emulsifier (sunflower lecithin), vanilla extract. Cocoa Solids: 33% Minimum. (DE) Zucker, milchpulver (26%), kakaobutter, kakaomasse, emulgator: sonnenblumenlecithin, vanille extrakt. Kakao: 33% mindestens. (FR) Sucre, lait en poudre (26%), beurre de cacao, pâte de cacao, émulsifiant: lécithine de tournesol, extrait de vanille. Cacao 33% minimum. (NL) Suiker, melkpoeder (26%), cacaoboter, cacaomassa, emulgeermiddel: zonnebloem lecithine, vanille-extract. Minimaal 33% cacaobestanddelen.
COCOA SOLIDS DECLARATION	Milk chocolate contains cocoa solids 33% minimum.
CHOCOLATE ORIGIN	Colombia
MILK SOLIDS DECLARATION	Milk chocolate contains milk solids 26% minimum.
SHELF LIFE (UNOPENED)	18 months
STORAGE CONDITIONS	Store in a cool, dry place at temperature between 18 – 20 °C (64.4 – 68 °F) and relative humidity below 65%. Away from the wall and floor to avoid humidity transfer. Keep away from heat, light and strong odors.
NON-INTENDED USE	Consumption after expiration date, or under inappropriate storage conditions. These can alter the sensory, physicochemical, and microbiological properties.
SUITABLE FOR	Vegetarian
PRODUCT CREDENTIALS	Sourced exclusively from El Paraíso farm in Casanare, Colombia, our cocoa has been independently verified as child labour-free through an unannounced social audit by Impactt, conducted in line with the Ethical Trading Initiative Base Code. Visit upupchocolate.com/verified for more details.

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	Vegetarian, No Gluten containing ingredients, Palm Oil Free, Free from artificial colours and flavours.
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SENSORY PROPERTIES

TASTE AND AROMA	Characteristic of milk chocolate, free of foreign odours and flavours.
APPEARANCE	Solid bar with characteristic milk chocolate colour.

NUTRITIONAL INFORMATION

NUTRITION FACTS PER 100 G (Calculated based on ingredients properties)	
Nutrition. Nährwerte. nutritives. voedingswaarden.	100g
Energy: energie: énergie.	2319.0 kJ / 552.0 kcal
Fat: fett: graisse: vet.	34.2 g
of which saturates: davon fettsäuren: dont saturés: verzadigd.	21.1 g
Carbohydrates: kohlenhydrate: glucides: koolhydraten.	51.9 g
of which sugars: davon sucker: dont sucre: suikers:	50.5 g
Protein: eiweiß: protéine: proteïnen.	8.2 g
Fibre, Ballaststoffe, Fibres alimentaires, Voedingsvezels	2.0 g
Salt: salz: sodium: natrium	0.6 g

ALLERGEN INFORMATION

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For allergens, see ingredients listed in bold.
May contain traces of soya, gluten, peanuts, and nuts.

ALLERGEN	AS INGREDIENT (Y/N)	PRESENT IN PRODUCTION PLANT (Y/N)
Milk and products thereof	Y	Y
Soybeans and products thereof	N	Y
Cereals containing Gluten and products thereof	N	Y
Peanuts and products thereof	N	Y
Nuts and products thereof	N	Y
Sesame seeds and products thereof	N	N
Crustaceans and products thereof	N	N
Fish and products thereof	N	N
Eggs and products thereof	N	N
Celery and products thereof	N	N
Mustard and products thereof	N	N
Molluscs and products thereof	N	N

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APPROVED: Ildi Rohonka – Head of Product

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Sulphur dioxide and Sulphites concentrations higher than 10 mg/kg or 10 mg/l ^t expressed as SO ₂	N	N
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FOOD SAFETY INFORMATION

For Food Safety Details, contact us on hello@upupchocolate.com

The product complies with the relevant E.U. statutory legal requirements. The Cocoa and Chocolate Products (England) Regulations 2003. In compliance with FDA guidelines.

PACKAGING INFORMATION 120G BAR

PRIMARY PACKAGING		
PACKAGING MATERIAL		UNIT WEIGHT (G)
Clear-coated aluminium foil 12µm 233 mm x 220 mm		1.7 g
REVIVE offset uncoated		4.7 g
PRINT SPECIFICATION	Litho printed	
DIMENSIONS	210 mm x 234 mm	

SECONDARY PACKAGING	
PACAKING MATERIAL	Single wall cardboard box E135WK
UNIT WEIGHT (G)	65 g
PRINT SPECIFICATION	Litho printed
DIMENSIONS	145mm x 100mm x 146mm (L x W x H)

TERTIARY PACKAGING	
PACAKING MATERIAL	Single wall cardboard box 135WK/130T-EB
UNIT WEIGHT (G)	566 g
PRINT SPECIFICATION	Not printed
DIMENSIONS	435 mm x 315 mm x 325 mm (L x W x H)

PACKAGING INFORMATION 70G BAR

PRIMARY PACKAGING		
PACKAGING MATERIAL		UNIT WEIGHT (G)
Coated Kraft Board CUK, 270gsm,		10 g
BOPP transparent film, recyclable transparent film, Heat sealable		2 g
PRINT SPECIFICATION	Litho printed, 1 PMS +CMYK, SPOT UV, Matt Vanish	
DIMENSIONS	10 mm (D) x 87 mm (W) x 177 mm (H)	

SECONDARY PACKAGING	
PACAKING MATERIAL	Single wall cardboard box E135WK
UNIT WEIGHT (G)	60 g
PRINT SPECIFICATION	Flexo printed
DIMENSIONS	135 mm (L) x 90 mm (W) x 184 mm (H)

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PACKAGING INFORMATION 60G BAR

PRIMARY PACKAGING	
PACKAGING MATERIAL	UNIT WEIGHT (G)
Offset uncoated 100 gsm	4.0 g
Clear-coated aluminium foil 12µm 220 mm x 186 mm	1.3 g
PRINT SPECIFICATION	Litho printed
DIMENSIONS	188x160mm

SECONDARY PACKAGING	
PACAKING MATERIAL	Single wall cardboard box E135WK
UNIT WEIGHT (G)	54 g
PRINT SPECIFICATION	Litho printed
DIMENSIONS	(145mm (L) x 70mm (W) x 100 mm (H)

TERTIARY PACKAGING	
PACAKING MATERIAL	Single wall cardboard box 135WK/130T-EB
UNIT WEIGHT (G)	566 g
PRINT SPECIFICATION	Not printed
DIMENSIONS	435 mm x 315 mm x 325 mm (L x W x H)