





Roberts Mart
Flexible Packaging Manufacturers
Established 1852

Roberts Mart & Co Ltd Aire Valley House
Thornes Farm Way | Leeds LS9 0AN
T: 0113 2026 6500 F: 0113 202 6550
E: info@roberts-mart.co.uk
www.roberts-mart.co.uk

SPECIAL INSTRUCTIONS



www.reproflex3.com
Reproflex 3 Ltd., 27 Moorland Way,
Nelson Park, Crumlington,
Northumberland, NE23 1WE
Tel: 01670 715505
Fax: 01670 731176

Customer: LAKSHMI AND SONS

ZZ Number: ZZ317928 (ORDER NO)330319

Design Title: EAT REAL - VEGGIE STRAWS SEA SALT - GRA

Artwork Operator: CA

R3C Number: R3C98506-ZZ317928_v1.ap

PRINT DEPARTMENT INSTRUCTIONS

Film Width: 1140 Film Type: 20MU OPP MATT TOS SWS

Gauge: 20 Strip Treated:

Repeat: 215 Cylinder Size: 860

Barcode No: SEE LAYSHEET Barcode Col: 412

BWR: 0.09mm Mag Factor: 120%

Eyemark Size: 7.5 x 12mm Film Colour: NATURAL

Reverse Printed

COLOUR

THE COLOURS SHOWN ON THIS LAYSHEET ARE FOR VISUAL PURPOSES ONLY AND DO NOT ACCURATELY REPRESENT PRODUCTION COLOURS. ALL COLOURS WILL BE MATCH TO SWATCHES OR PANTONE REFERENCES REQUESTED AND ARE SUBJECT TO VARIATION WITHIN COMMERCIAL TOLERANCES

1	2	3	4	5	6	7	8
PANTONE 385 C	PANTONE 412 B	Cyan	PANTONE 692 C	Magenta	E.R. CREAM	Yellow	White
Line	Tone	Tone	Line	Line	Line	Line	PAD
Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %
12.7	5.5	3.2	3	6	71.6	7.8	100
Screen	Screen	Screen	Screen	Screen	Screen	Screen	Screen
	VORTEX	VORTEX		VORTEX		VORTEX	

UNWIND DIAGRAMS

PRINT

PIFA 2

LAMINATE

PIFA 1

ColdSeal

N/A

SLIT

PIFA 2

1 PRINTING READS This Way

2 ASK THE SUPPLIER HOW TO UNWIND

3 PRINTING READS This Way

4 PRINTING READS This Way

5 PRINTING READS This Way

6 ASK THE SUPPLIER HOW TO UNWIND

7 PRINTING READS This Way

8 ASK THE SUPPLIER HOW TO UNWIND

9 Diagonal PRINTING READS This Way

10 Diagonal PRINTING READS This Way

11 Diagonal PRINTING READS This Way

12 Diagonal PRINTING READS This Way

INTERNAL CHECK LIST

Basic Film Width

Finished Film Width

Repeat Length

Cylinder Size

Finished Unwind

Print position

Leading Edge

Barcode number & colour

Eyemark

Colours

Surface/Reverse printed

Signed

Date

CLIENT APPROVED?

WHITE SEP