


	External Version No.	1	External Version Date:	20/09/2023	Authorised by:	Melanie Teece
BH3X4	External Specification			Blossom Honey - 340g x 4		
Company Information:						
Address:		Hilltop Honey Ltd, Vastre Industrial Estate, Newtown, Powys, SY16 1DZ - ph: 01686 689 027				
Commercial contact:	sales@lovehilltop.com		Technical contact:	technical@lovehilltop.com		
Emergency contact:	e: Mel@LoveHilltop.com m: 07916 017 325, dd: 01686 805 996					
About Hilltop:	<p>Founded in 2011 by young beekeeper Scott Davies, Hilltop Honey has a passion for delivering the most exceptional tasting natural wholefoods from all corners of the world and have grown to the second-largest honey brand in the UK.</p> <p>Located in Mid Wales, Hilltop produces a wide range of products including honey, organic honey, maple syrup, agave, and health & beauty products. Products are available in reusable glass jars, fully recyclable squeeze bottles, and biodegradable materials.</p> <p>From humble beginnings, born from a love of beekeeping in the beautiful Welsh countryside. Hilltop are proud to produce, pure and natural products with nothing added and nothing taken away.</p> <p><u>Why choose Hilltop?</u></p> <ul style="list-style-type: none">Fully traceable honeyHoney tested for authenticityHoney experts with a dedicated in-house technical teamPrivately owned family ran businessBRC Grade AA accreditedOrganic products certified by the Soil AssociationProducts certified by KLBDGreat Taste Award Winners 2021 & 2022Sustainable-focused businessCarbon neutral businessProducts available in reusable glass jars or easy-squeeze PET recyclable bottlesB Corporation Certified businessLiving wage employer					
	Product Description:					
Product Description:	<p>The natural sweet substance produced by Apis mellifera bees from the nectar of plants or from secretions of living parts of plants or excretions of plant-sucking insects on the living parts of plants, which the bees collect, transform by combining with specific substances of their own, deposit, dehydrate, store and leave in honeycombs. Pure, sound and unadulterated, without fermentation or other off-flavours, with no added sugar.</p>					
Consumer Paragraph / Organoleptic Profile:	<p>Hilltop Blossom Honey is gathered by bees from a wonderful mix of wild blossoms. This simple everyday honey is one of our best sellers and a favourite for honey lovers across the UK. Amber in colour and bursting with flavour it's no wonder this honey was awarded a Great Taste award in 2021.</p> <p>Our Blossom is the most versatile honey within our range perfect for a variety of baking and breakfast recipes and a sweet addition to any dish.</p> <p>Hilltop Blossom Honey is 100% pure and natural, with nothing added or taken away. Made by the best bees in the biz and brought to you by Hilltop.</p> 					
Product info: 	<ul style="list-style-type: none">Great Taste Award WinnerAmber in colour, bursting with flavour100% pure and naturalTested for authenticityNothing added, nothing taken awaySpread it. Drizzle it. Stir it. Enjoy it.					

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Product Information:							
Product name:		Blossom Honey - 340g x 4		No of Servings (15g per serving):		22	
Net Weight (g):		340		Gross Weight (g):		560g	
Product Barcode:		5060298571380		Case Barcode:		5060298571397	
Storage Instructions:		Ambient					
Case Information:							
Length (mm):	105	Width (mm):	100	Depth (mm):	280	Weight (kg):	2.27
Ingredients: Description, %, Country of Origin							
Composition:		- Chinese Honey 92% - Mexican Honey 8%					
Origin Statement:		Blend of Non EU Honey. Blend of honeys from more than one country.					
Coding							
Coding Type:		BBE, Julian Code or Works Order, Time. (W/O no + day code - Mon=a, Tues=b,Weds=c,Thur=d,Fri=e,Sat=f,Sun=g)					
Coding Requirement:		26 months from production e.g., Production Date 01/01/2021 = Best Before End Mar 2023					
Coding Format:		BBE: MMM/YYYY, Julian: YYDDD or W/O:12345a, Time: HH:MM (24hr)					
Coding Location:		Best Before Box					
Date Code:		Correct BBE Date. Readable. Positioned in BBE Box.					
Date Code Image:		<div>Best Before End: MAR 2024 22001 09:00:00</div>					

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Pallet Configuration							
Cases Per Layer: 53			Layers Per Pallet: 9			Cases/Pallet: 477	
Packaging - Primary - Unit as sold							
Component Type	Code	Description	Length (mm)	Width (mm)	Depth (mm)	Weight (g)	
Container:	HEX340	Hexagonal Jars - 340g	95	66	66	208	
		Material Type: Glass		Recycled %:			
Lid/Cap:	BLIDS340	Black Lids - 340g (63mm)	66	66	11	8	
		Material Type: Tin		Recycled %:			
Front Label:	BH3LABELS(2022)V2	None	None	None	None	None	
		Material Type: None		Recycled %: None			
Rear Label:	No Rear Label	None	None	None	None	None	
		Material Type: None		Recycled %: None			
Tamper Label:	BLACKTPLABEL	Tamper Proof Labels - Black - Right Hand Leading	100	20	0	1	
		Material Type: Paper - Adhesive		Recycled %:			
Packaging - Secondary - Outer Pack							
Component Type	Code	Description	Length (mm)	Width (mm)	Depth (mm)	Weight (g)	
Case Packaging:	BT4X340	Hilltop Honey Branded Tray - 4 x 340g Hex - White Tray	279	78	37	19	
		Material Type: Paper - Cardboard		Recycled %: 0			
Case Shrink Wrap:	SWP300	Shrink Wrap Plastic - 300mm - 50MU (12KG/REEL)	n/a	n/a	n/a	9	
		Material Type: Plastic - Polythene		Recycled %:			
Case Label:		None	None	None	None	None	
		Material Type: None		Recycled %: None			
Packaging - Tertiary - In transit							
Component Type	Code	Description	Length (cm)	Width (cm)	Depth (cm)	Weight (kg)	
Pallet Type:	P1	Standard Pallet - Red LPR Pallets	120	100	16	29.00	
		No Used: 1	Material Type:	Wood	Recycled %:		
Pallet Shrink Wrap:	PALLETWRAP	Pallet Wrap - 17µm FILMSTAR PLus - Nano – NEW MACHINE	0	0	0	0.30	
		No Used: 1	Material Type:	LDPE	Recycled %:		
Layer Pads:	PALLETAYER(STANDARD)	STD SINGLE WALL PALLET PAD (1000 x 1200)	117	97	0	0.38	
		No Used: 5	Material Type:	Paper - Cardboard	Recycled %:		
Corner Guards:	CORNERGUARD	Corner Guards (1000 x 75 x 75 x 5mm)	100	8	8	0.49	
		No Used: 4	Material Type:	Paper - Cardboard	Recycled %:		
Corner Guards 2:	CORNER700	Corner Guard 700mmx75x75xx5mm	70	8	8	0.35	
		No Used: 4	Material Type:	Paper - Cardboard	Recycled %:		
Other Packaging:	None						
		No Used: None	Material Type:	Recycled %:			

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Physical, Chemical & Microbiological Properties							
Moisture:	≤20%			Brix:	N/A		
HMF:	European = ≤40, ROW ≤80 mg/kg			Diastase:	Citrus honeys = ≥3 DN. All other ≥8 DN.		
Water Activity:	<0.7aw			Colour:	0-85mm		
Microbiological:	Free from micro-organisms at levels that could be a threat to consumer health. Due to low water levels, honey does not support the growth of micro-organisms.						
Pesticides, Heavy Metals, Antibiotics:	Analytical Data (Including Pesticides, Heavy Metals, Antibiotics)						
	Test	Target	Tolerances / Range		Frequency & Test method		
	Chloramphenicol	0.3 µg/kg	<LoQ		RM tested annually		
	Nitrofurantoin	0.5 µg/kg	<LoQ		RM tested annually		
	Streptomycin	10 µg/kg	<LoQ		RM tested annually		
	Tetracyclines	10 µg/kg	<LoQ		RM tested annually		
	Sulphonamides	5 µg/kg	<LoQ		RM tested annually		
	Dapsone	0.5 µg/kg	<LoQ		RM tested annually		
	Macrolides	2 µg/kg	<LoQ		RM tested annually		
	Fluoroquinolones	5 µg/kg	<LoQ		RM tested annually		
	Coumatofos	10 µg/kg	<100 µg/kg	RM tested annually			
	Glyphosate	10 µg/kg	<50 µg/kg	RM tested annually			
	Coumatofos	10 µg/kg	<100 µg/kg	RM tested annually			
	Lead	0.01 mg/kg	0.1mg/kg	RM tested annually			
	Cadmium	0.02 mg/kg	<LoQ	RM tested annually			
	Mercury	0.005 mg/kg	<LoQ	RM tested annually			
	Arsenic	0.02 mg/kg	<LoQ	RM tested annually			
Physical Contamination	Free from any physical contaminants that are intrinsic & extrinsic. See below for Metal Detection profile.						
Metal Detection:							
Detection	Ferrous	Non-Ferrous	Stainless Steel	MD Checks Frequency			
Standard	2mm	2mm	3.5mm	START of run, HOURLY during and END of run			

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Nutritional Data						
Per 100g			Per serving (15g)			
Energy (kj):	1306		Energy (kj):	195.9		
Energy (kcal):	307		Energy (kcal):	46.05		
Fat (g):	<0.5		Fat (g):	< 0.075		
Fat of which Saturates (g):	<0.1		Fat of which Saturates (g):	< 0.015		
Carbohydrate (g):	76		Carbohydrate (g):	11.4		
Carbohydrate of which Sugars (g):	76		Carbohydrate of which Sugars (g):	11.4		
Fibre (g):	<0.5		Fibre (g):	< 0.075		
Protein (g):	<0.5		Protein (g):	< 0.075		
Salt (g):	0.03		Salt (g):	0.0045		
Suitability - Suitable for:						
Vegetarian	Yes		Lactose Intolerant	Yes		
Coeliac	Yes		Vegan	No		
Kosher	KLBD Certified		Organic	No		
Nut Allergy	Yes		Diabetic	No		
Warning statement:			Unsuitable for Infants Under 12 Months of Age			
Allergen Advice						
Allergen	Present In Product?		Present at Manufacturers		Risk of Cross Contamination	
Celery / Celeriac	No		No		No	
Crustaceans and crustacean	No		No		No	
Egg and Egg Products	No		No		No	
Fish and Fish Products	No		No		No	
Gluten-containing grains / Products	No		No		No	
Lupin and Lupin Products	No		No		No	
Milk and Milk Products	No		No		No	
Molluscs and Molluscs products	No		No		No	
Mustard and Mustard Products	No		No		No	
Nuts and Nut Products	No		No		No	
Peanut and Peanut Products	No		No		No	
Sesame and Sesame Products	No		No		No	
Soya and Soya Products	No		No		No	
Sulphur Dioxide	No		No		No	
Alcohol	No		No		No	
Capsicum	No		Yes		No	
Free From Data						
	Present in Product		Present at Production Site		Risk of Cross Contamination	
Natural Colours	No		Yes		No	
Artificial Colours	No		No		No	
Natural Flavours	No		Yes		No	
Artificial Flavours	No		Yes		No	
Preservatives	No		Yes		No	
GMO	No		No		No	

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QAS Info

Product Front Image:



Front Label Image:



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Rear Label Image:						
						
Case Label:						
<div><div><div>Hilltop Honey</div><div>Blossom Honey 340g Jar</div><div>Quantity Per Case: 4 x 340g</div><div>Batch Number: 23/05/23</div><div>BBE Date: MAY 2023</div></div><div> 5 0 6 0 2 9 8 5 7 1 3 9 7</div><div> 0 50 60298 57139 7</div></div>						

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Side Case Image:						
						
Legislation/References:						
<ul style="list-style-type: none"> • Honey (England) Regulations 2015 No. 1348 • EC Directive 2001/110/EC relating to honey • EC Directive 2008/772/EC on the approval of residue monitoring plans submitted by third countries in accordance with Council directive 96/23/EC • Commission Regulations (EU) No. 37/2010 on pharmacologically active substances and their classification regarding maximum residue limits in foodstuffs of animal origin. • CODEX Standard for Honey 12-1981 • Regulation (EC) No. 1935/2004 on materials and articles intended to come into contact with food. • Commission Regulation (EU) No. 10/2011 on plastic materials and articles intended to come into contact with food. 						
Final Comments:						
<p>Due to the natural properties of honey, it is perfectly normal for it to crystallise over time. It is recommended that honey is stored at the optimum temperature to slow this natural process. Crystallisation is not a quality issue and the honey is still perfectly edible. The crystallisation can easily be reversed by warming the honey short term to break up the crystals and return the honey to its clear liquid state.</p>						
Approval						
Signed on behalf of Hilltop Honey				Specification agreed by Customer		
Signature:				Signature:		
Print:	Melanie Teece			Print:		
Title:	Head of Technical			Title:		
Date:	18/03/2024			Date:		