


### Branded Snacks Product Specification

	BRAND NAME	Manomasa
	PRODUCT TITLE	Green Lemon & Pink Peppercorn
	PACK FORMAT	Pillow Pack
	SKU NO / FINISHED PRODUCT CODE	FG008395
	MANUFACTURING SITE	Gateshead Unit 273
	PACK WEIGHT (primary) g	140g

PRODUCT NAME (as to appear on packaging / artwork)	GREEN LEMON & PINK PEPPERCORN
LEGAL NAME (in line with FIR 1169/2011 and amendments as well as FSA best practice)	TORTILLA CHIPS WITH GREEN ADZUKI BEANS, RED KIDNEY BEANS, AND A GREEN LEMON AND PINK PEPPERCORN SEASONING
INGREDIENT DECLARATION	Whole white corn flour, vegetable oils (rapeseed, sunflower), adzuki beans (4%), red kidney beans (4%), garbanzo beans (2%), chickpea flour, maltodextrin, dried lemon juice (potato maltodextrin), sugar (E220, E341), sea salt (E535, E500i), ground black pepper, dried garlic, dried onion, dried yeast extract, dried spirit vinegar (potato maltodextrin, E414), natural flavouring (potato maltodextrin, E414, sunflower seed oil), pink pepper extract, acid: citric acid, dried red pepper (E551), turmeric extract (rapeseed oil).
INGREDIENT DECLARATION (as is to appear on-pack. Exclude any non-declarable processing aids or additives and ensure in the correct, consistent format for the Brand/subbrand in question)	Whole white corn flour, vegetable oils (rapeseed, sunflower), adzuki beans (4%), red kidney beans (4%), garbanzo beans (2%), chickpea flour, maltodextrin, dried lemon juice, sugar, sea salt, ground black pepper, dried garlic, dried onion, dried yeast extract, dried spirit vinegar, natural flavouring, pink pepper extract, acid: citric acid, dried red pepper, turmeric extract.

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INGREDIENTS	% Range (% within overall finished product or within compound)	Grade (Please include any stability controls, ingredient state and shelf life as a minimum)	Country(s) of Origin (Where ingredient grown. Please include country where produced if differs from COO).	Supplier Name	Function (If applicable) Please ensure function is permitted within this product category in line with FSA approved
White Fina (Whole white corn flour)	42.79	Whole grain corn flour. >500 µ 2% max, <500 µ 98% min, moisture: <12,5%, shelf life: 6 months mycotoxins: as per eu1881/06. traces of e526 calcium hydroxide process aid in cooking step. Fumonisin max 2000 ppb. TVC <50000, bacillus cereus 1000, entro bacteria 1000, staphylococcus aureus absent, moulds <2000 yeasts <2000, salmonella absent in 25g, e-coli absent, aflatoxin 4 ppb	Italy, Hungary	NDF Azteca Milling Europe s.r.l.	n/a
White Taco (Whole white corn flour)	11.9	Whole grain corn flour. >850 µ 17% min, <250 µ 30% max, Moisture: <12,5%, Shelf life: 6 months, Mycotoxins: as per EU1881/06. e526 calcium hydroxide process aid in cooking step. Fumonisin max 1400 ppb. TVC <50000, bacillus cereus 1000, entro bacteria 1000, staphylococcus aureus absent, moulds <2000 yeasts <2000, salmonella absent in 25g, e-coli absent, aflatoxin 4 ppb	Italy, Hungary	NDF Azteca Milling Europe s.r.l.	n/a
Adzuki Beans	4.6	Organic and not genetically modified or irradiated. No additives. Product is harvested and brought to the factory where it is cleaned (removing stones etc) after this the beans are selected on size and polished, after this the broken beans are removed, the product is laser sorted, x-rayed and then packed. Store in cool and dry conditions. 30 months life. Smell is product specific and not musty. Colour is light red to dark red. TPC 1,000,000/g, Moulds <1000/g, Yeasts <100,000/g, Coliforms <1,000.	China	Forest Whole Foods	n/a

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Red Kidney Beans	4.6	Freshly harvested kidney beans are sorted and cleaned, washed, blanched, air dried, granulated and sieved. Shelf Life: 15 Months. Moisture: 8% maximum TVC 100,000/g, coliforms 100/g, e.coli 10/g, moulds 100/g, yeasts 100/g, staphylococcus aureus 10/g, salmonella absent in 25g.	Canada, Argentina	Sleaford Quality Foods Ltd	n/a
Chickpea Grits (Garbanzo Beans)	2.65	Fresh and natural shades of yellowish beige to light brown. Practically no off colour. Flavour & Aroma Fresh, natural and aromatic. Typical of the product. Moisture 8% maximum. TVC 300,000/g maximum, E. coli 10/g maximum, Salmonella Absent in 25g, Yeasts 1,000/g maximum, Moulds 1,000/g maximum, Enterobacteriaceae 500/g maximum. Store in ambient conditions. 15 months life.	Canada	Sleaford Quality Foods Ltd	n/a
Chickpea Flour	1.78	Whole chickpea flour, moisture 12% max, particle size >630µm, 12 months life if stored in dry ambient conditions, TVC 10,000/g, faecal coliforms 10/g, moulds 200/g	France, Mexico, Australia, Argentina, Spain, USA, Italy	Westhove / Limagrain	n/a
Corn Germ	0.88	Italy doesn't have GMO corn so Valid IT is not required. <5% moisture. 12 months life. Store at ambient conditions. Toasted maize germ >2800 micron max 0.5% >2000 micron 20-40% >850 micron 51- 71% < 850 micron 3 - 13%. TVC <5,000cfu/g, , moulds <50 cfu/g, yeasts <50 cfu/g, salmonella absent in 25g, e.coli <100 cfu/g, aflatoxin 10 ppb	Italy	Cereal Veneta	n/a

Garlic Powder	0.88	Allium sativum. Free flowing powder. Light creamy/ fawn. Characteristic strong flavour and aroma of roasted Garlic. Max 6% moisture. 12 months maximum life if stored in cool and dry conditions. The product meets the requirements of current EU Pesticide Regulation. Herb and spice audit samples are tested annually as part of the Pesticide Monitoring Program. TPC <250,000cfu/g, coliforms <100cfu/g, coli <10cfu/g, cl. prerfringens coli <100cfu/g, bacillus cereus <100cfu/g, yeasts <1,000cfu/g, moulds <1,000cfu/g, salmonella absent in 50g.	China	Sleaford Quality Foods Ltd	n/a
Rapeseed Oil (If rapeseed is used there will be no sunflower used)	23	Red Tractor. The product is Food Grade and conforms to the requirements of current EU Statutory Instruments and Regulations. The oils have been refined and deodorised according to FEDIOL Codes of Practice. All ingredients, additives and processing aids (bleach clay, cellulose and citric acid) are non-GM origin. Product life is 12 months if stored under correct conditions. If not correct conditions, minimum 2 weeks from delivery. Does not contain any of the 14 EU recognised allergens.	UK	Yelo Enterprises Ltd	n/a
Sunflower Oil (If sunflower is used there will be no rapeseed used)	23	High oleic oil, viscous yellow liquid, non hydrogenated, FFA <0.1, peroxide value <1, , 12 months life if stored in dry ambient conditions. Non hydrogenated. No carriers or palm oil. The Institute of Food Science & Technology's "Microbial Criteria for Foods" (ISBN 0 905367 16 2) notes that	Germany, Spain	Henry Colbeck	n/a
Water	2	Clear Liquid. Mains. TVC 37°C <100@ 48 hrs in 1ml, TVC 22°C <300@ 72 hrs, in 1ml, coliforms <10 100ml, e-coli <10 100ml. Meets UK and EU regs	UK	Northumbrian Water	n/a
Seasoning	6	A mix of dried free flowing ingredients, stored at ambient conditions, <6% moisture, 365 days life Comply to regs 1334/2008. Positively released and a certificate of analysis supplied with each batch. Salmonella not detected in 25g . TVC <100,000 cfu/g, <100 cfu/g, entero bacteria moulds <1,000 cfu/g, yeasts <1,000 cfu/g, salmonella absent in 25g, e.coli <10 cfu/g.	UK Blended	TasteConnection	n/a

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NUTRITION (Typical values as supplied)	Per 100g	Per serving		Per 100g	Per serving
Energy (kJ)	1984	397	Available Carbohydrate	54.5	10.9
Energy (kcal)	475	95	Of which sugars (g)	2.1	0.4
Fat (g)	22.4	4.5	Of which starch (g)	52.4	10.5
Of which saturates (g)	2.1	0.4	Fibre (AOAC) (g)	9.5	1.9
Of which monounsaturates (g)	13.9	2.8	Protein (g)	9.0	1.8
Of which polyunsaturates (g)	5.4	1.1	Sodium (g)	0.22	0.04
Of which trans- fatty acids (g)	<0.1	<0.1	Salt equivalent (g)	0.55	0.11
Serving size (g)	20		Source of data:	Analytical UKAS Lab	
FIR Nutritional Information in Bold					
Fits department of health (England's) targets?				Yes	No
If no, please state rationale for continuing development and authorised by:					

MANDATORY ALLERGENS	Contains at legally declarable limits (Yes / No)	May contain traces Yes/No	Alibi labelling required on pack?	Comments
Cereals containing gluten	No	No	No	
Gluten	No	No	No	Gluten Free
Soya	No	No	No	
Peanuts	No	No	No	
Nuts	No	No	No	
Sesame	No	No	No	
Lupin	No	No	No	
Milk	No	No	No	
Eggs	No	No	No	
Sulphites >10mg/kg	No	No	No	<10ppm in finished product
Celery	No	No	No	
Mustard	No	No	No	
Fish	No	No	No	
Crustaceans	No	No	No	
Molluscs	No	No	No	

DIETARY SUITABILITY	Yes/No	Certified?	Comments
Vegetarian	Yes	No	Vegetarian claim made on pack but not certified
Vegan	Yes	No	Vegan claim made on pack but not certified
Coeliac	Yes	No	Glute-Free claim made on pack but not certified
Halal	No	No	
Kosher	No	No	

OTHER ITEMS OF INTOLERANCE	Yes/No	Comments
Animal products	No	
Artificial colours	No	
Artificial flavourings	No	
Artificial sweeteners	No	
Maize products	Yes	Corn / maize flour in recipe
Cocoa	No	
Coconut	No	
Palm Oil	No	

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Fruit products	No	
Seed products	No	
Alcohol	No	
Hydrogenated oils	No	
GM products	No	
Low fat	No	
Fat free	No	
Gluten free	Yes	Gluten-Free claim made on pack but not certified
Only natural colours	n/a	
Only natural flavourings	Yes	
Added salt	Yes	Sea salt in seasoning
Other		

MICROBIOLOGICAL & QUALITY STANDARDS	Target	Reject	Frequency
Aerobic TVC (cfu/g)	<1,000	>10,000	Annually
Yeast (cfu/g)	Not Tested For	Not Tested For	Annually
Mould (cfu/g)	<100	>1,000	Annually
Coliforms (cfu/g)	Not Tested For	Not Tested For	Annually
E-coli	<10	>10	Annually
<i>Salmonella</i> spp.	ND in 25g	Detected in 25g	Annually
Cut / size		Diameter	
Internal reference		QAS reference number	

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Distribution and Storage	Shelf life (days)		154 Days as of 30/11/22		
	Durability code format	DD/MM/YYYY			
	Storage statements	STORE IN A COOL DRY PLACE AWAY FROM BRIGHT LIGHT			
SHELF LIFE DATA (Please provide link)					
Net weight (inc. wraps)		T1 & T2 weights(g)	133.7	127.4	
Net weight (g)	140	Pack dimensions (l,w,h) (mm)	155	60	250
Packs per outer	12	Case dimensions (l,w,h) (mm)	399	300	225
Net case weight (kg)	1.734	Case Volume (cm³)			
Gross case weight (kg)	1.985	Layers per Pallet	7		
Cases per layer	10	Cases per pallet	70		
		Pallet dimensions (l,w,h) (mm)	1000	1200	150

Pack barcode (EAN)	Case barcode (TUC)	Shipper barcode (if applicable)
5017764003258	05017764003265	n/a

PACKAGING	Material	Weight (g)		Material	Weight (g)	Recyclable (in line with OPRL – UK only)
Primary	20OPP/20OPP	4.5	Outer Label	Self- adhesive paper	2	Pillow Pack No Label No
Secondary (Case etc)	Grade - 210388 B Flute	245	Other			Case Yes
			Other			

MARKETING TEXT						
BOP Logos	GMO Free Corn Suitable for Vegetarians & Vegans		Outer Label			
CLAIMS	Gluten - Free		Other			
MARKETING SUB COPY TEXT (FOP)	packed with <i>creamy</i> beans, pepped up with zesty GREEN LEMON and delicate FRUTINESS					
MARKETING SUB COPY TEXT (BOP)	TOSTADA RECIPE No.86 We wanted to give a little glory to the humble bean. In Latin American cuisine, these hearty little ingredients can be relied upon to provide soothing smoothness in a world of sharp flavours and vibrant tastes, so we decided it was time to shine a light on their simple goodness. The DELICIOUSNESS is all in the DETAIL.					
ADDRESS / CONTACT US	Kettle Foods Ltd, Barnard Road, Norwich, Norfolk, NR5 9JP, UK. Valeo Foods Group, Dublin, K67 AE37, Ireland.					
GUARANTEE						
OUTER CASE CLAIMS	GMO Free Corn Suitable for Vegetarians & Vegans Gluten Free					
RECYCLABILITY	RECYCLE WITH BAGS AT LARGE SUPERMARKET Don't recycle at home					

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DATE	10/07/2023	VERSION	2	REVIEW DATE	
COMPLETED BY	Sharon Laws				
SIGNED	<i>SLaws</i>				
BRAND MANAGER	Charlotte Cook				
BRAND MANAGER SIGN			DATE		
COMMENTS/ AMENDS					

Valeo Snackfoods Ltd., hereby confirms that the specified product conforms to and is manufactured in accordance with all relevant European and UK legislation. This specification has been issued electronically and is not signed; its issue is taken as receipt and formal agreement of its contents.

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Amends Log:

Date	Reason	Version	By Whom
10/07/2023	Corrected Rapeseed Oil supplier from KTC Essential Food Ingredients to Yelo Enterprises Ltd	1	Shaz