

Product Name	Product Code	
Gluten free Soya drink 6x1 litre	40083	

INCREDIENT DECLARATION	Water, Dehulled Soya Beans (7%), Sugar, Natural Flavouring, Stabiliser (Gellan
INGREDIENT DECLARATION	Gum).

Ingredient	Country of origin
Water	Italy
Dehulled Soya Beans	Italy
Sugar	Italy
Stabiliser (Gellan Gum)	Italy
Natural Flavouring	Italy

Finished Product Standards					
Parameter	Specification				
Description Of Product	Gluten free Soya Drink				
Appearance	Creamy whitish liquid				
Flavour	Typical, without strange notes				
Odour / Aroma	Typical of Soy, no external notes (rancid, moulds, earth)				
Texture	Smooth liquid				

Analytical standards					
Test	Target	Frequency			
PH	6.5 – 8.0	Every Batch			
Brix	9-11	Every Batch			

DOCUMENT REF:	PRODUCT CODE:	ISSUE NO:	ISSUED BY:	ISSUE DATE:	PAGE NUMBER:
SPC103	40083	5	Kerry Richards	18.01.2024	Page 1 of 7



Test	Target	Frequency			
Total Viable Count	<100 cfu/g				
E. coli	< 1 cfu/g				
Yeast & Moulds	< 2cfu/g	Every Batch			
Salmonella spp	Not Detected in 25g				
Listeria Monocytogenes	Not Detected in 25g				
GMO Information					
No product produced at Glebe Farm Foods contains any genetically modified ingredients.					

Nutritional Values						
Nutrient	Value	Units	Method			
Energy	177	Kj				
Energy	44	Kcal				
Fat	1.5	g / 100g				
Of which saturates	0.2	g / 100g				
Carbohydrate	4.4	g / 100g	External Lab			
Of which sugars	3.6	g / 100g				
Fibre	0.6	g / 100g				
Protein	3.0	g / 100g				
Salt	0.1	g / 100g				

Suitability Information					
Ovo-Lacto Vegetarians	Yes				
Vegans	Yes				
Diabetics	NO				
Coeliacs	Yes				
Lactose Intolerant	Yes				
Nut Allergies	Yes				
Kosher	Yes				
Halal	Yes (Not certified)				

DOCUMENT REF:	PRODUCT CODE:	ISSUE NO:	ISSUED BY:	ISSUE DATE:	PAGE NUMBER:
SPC103	40083	5	Kerry Richards	18.01.2024	Page 2 of 7



Allergen Information									
			Productio	n Site		Packing Site			
	The allergen is present in the material	The allergen is present on PRODUCTION SITE	The allergen is used in the PRODUCTION SITE but in a segregated area, using segregated equipment	The allergen is used on the same line at the PRODUCTION SITE	Is there a risk of cross contamination of the raw material at the PRODUCTION SITE	The allergen is present on PACKING SITE	The allergen is used in the PACKING SITE but in a segregated area, using segregated equipment	he allergen is used on the same line at the PACKING SITE	Is there a risk of cross contamination of the raw material at the PACKING SITE
Peanut or its derivatives	No	No	No	No	No	No	No	No	No
Tree nuts	No	No	No	No	No	No	No	No	No
Sesame or its derivatives	No	No	No	No	No	No	No	No	No
Milk or its derivatives	No	No	No	No	No	No	No	No	No
Eggs or its derivatives	No	No	No	No	No	No	No	No	No
Fish or its derivatives	No	No	No	No	No	No	No	No	No
Shellfish or its derivatives	No	No	No	No	No	No	No	No	No
Molluscs or their derivatives	No	No	No	No	No	No	No	No	No
Soy or its derivatives	Yes	Yes	Yes	No	No	No	Yes	No	No
Sulphites	No	No	No	No	No	No	No	No	No
Cereals containing Gluten	No	No	No	No	No	No	No	Yes<5 ppm	No
Celery or its derivatives	No	No	No	No	No	No	No	No	No
Mustard or its derivatives	No	No	No	No	No	No	No	No	No
Lupins or their derivatives	No	No	No	No	No	No	No	No	No

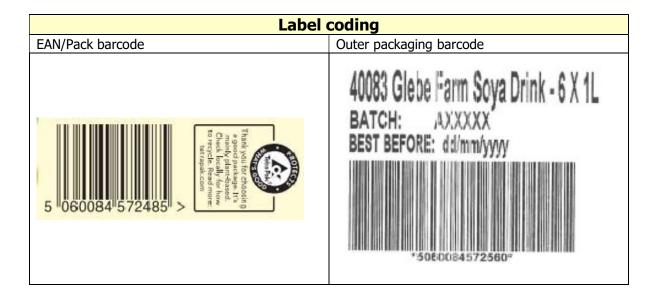
DOCUMENT REF:	PRODUCT CODE:	ISSUE NO:	ISSUED BY:	ISSUE DATE:	PAGE NUMBER:
SPC103	40083	5	Kerry Richards	18.01.2024	Page 3 of 7



Primary Packa	Recyclability %	
Weight/Volume		
EAN Barcode	5060084572485	
Primary Packaging Material	Tetra Pak paper aluminium	
Primary Pack Dimensions	70x 71 x 210mm	
Pack Weight Gross	Pack Weight Gross 1 Litre (1078g)	
Packaging weight carton	78g	
(Including screw cap)		
Secondary Pack	kaging Information	Recyclability %
Outer case label weight/Dimensions	0.002g/124mm/75mm	100%
Outer case packaging weight	104g	100%
Outercase Barcode	5060084572560	NA
Outer Packaging dimensions	218 x 151 x 204mm	NA
Secondary Packaging Material	Corrugated SRP	100%
Total weight 6x1litre	6572g	
Tertiary Packa	aging Information	Recyclability %
Wooden pallet	17Kg	100%
Shrink wrap	4Kg	100%
F	Pallet packaging Information	n
Pallet weight including palle		
Cases per layer	2	
Layers per pallet	6	
Outer Cases per pallet	15	
Single Units (I) per pallet	90	JU
	Pallet Configuration	

DOCUMENT REF:	PRODUCT CODE:	ISSUE NO:	ISSUED BY:	ISSUE DATE:	PAGE NUMBER:
SPC103	40083	5	Kerry Richards	18.01.2024	Page 4 of 7





Storage Conditions						
Shelf life from manufacture	Storage conditions	Delivery temperature / conditions:	Once opened shelf life	Storage conditions once opened		
12 Months	Store in cool, dry conditions, away from strong odours, heat or light	Ambient / Dry	Consume within 4/ 5 days	Refrigerated		

DOCUMENT REF:	PRODUCT CODE:	ISSUE NO:	ISSUED BY:	ISSUE DATE:	PAGE NUMBER:
SPC103	40083	5	Kerry Richards	18.01.2024	Page 5 of 7





DOCUMENT REF:	PRODUCT CODE:	ISSUE NO:	ISSUED BY:	ISSUE DATE:	PAGE NUMBER:
SPC103	40083	5	Kerry Richards	18.01.2024	Page 6 of 7



WARRANTY:

This product is prepared, processed, packaged and handled under strict hygiene conditions consistent with the principles of good manufacturing practice and complies with all relevant UK and EU legislation at the time of supply.

This specification and its contents are confidential and should not be disclosed to a third party without the written approval Glebe Farm Foods Ltd.

It is the responsibility of the user to ensure this information is appropriate and complete with respect to the specific use intended for the product. Local national regulations should be consulted for the intended specific application and declaration as legislation may vary from country to country.

The information stated is provided in good faith. It is based upon the product formulation, the data provided by our raw material suppliers and the factory of manufacture at the date of issue of this specification.

This product conforms to EU MRL for pesticides.

Contact Information				
POSITION	NAME	EMAIL ADDRESS:		
Technical Systems Manager	Kerry Richards	Kerry.richards@glebefarmfoods.co.uk		

SPECIFICATION AUTHORISATION:		
Authorised By: Serena Woolland		
Position:	Head of Technical	
Date:	18.01.2024	
Signed:	Surcollard	

CUSTOME	R AGREEMENT:
Authorised By:	
Position:	
Date:	
Signed:	

Please note if this specification is not returned signed, within 28 days of the date of receipt, Glebe Farm Foods Ltd will assume acceptance of this document.

DOCUMENT REF:	PRODUCT CODE:	ISSUE NO:	ISSUED BY:	ISSUE DATE:	PAGE NUMBER:
SPC103	40083	5	Kerry Richards	18.01.2024	Page 7 of 7