



RM
Roberts Mart
Flexible Packaging Manufacturers
Established 1852

Roberts Mart & Co Ltd Aire Valley House
Thornes Farm Way I Leeds LS9 0AN
T: 0113 2026 6500 F: 0113 202 6550
E: info@roberts-mart.co.uk
www.roberts-mart.co.uk

SPECIAL INSTRUCTIONS

Slit Width.....370 mm

www.reproflex3.com
Reproflex 3 Ltd, 27 Moorland Way,
Nelson Park, Garsington,
Northumberland, NE23 1WE
Tel: 01670 715505
Fax: 01670 731176

Customer: LAKSHMI AND SONS

ZZ Number: ZZ317950 (ORDER NO)330327

Design Title: PROPER - CHICKPEA GHOST CHILLI
YUZU - GRAB

Artwork Operator: Rob P

R3C Number: R3C98520-ZZ317950_v2.ap

PRINT DEPARTMENT INSTRUCTIONS

Film Width: 1140MM Film Type: 20MU OPP
Gauge: 20 Strip Treated: MATT TOS SWS
Repeat: 215MM Cylinder Size: 860MM
Barcode No: SEE LAYSHEET Barcode Col: Black
BWR: 0.09mm Mag Factor: 100%
Eyemark Size: 7.5 x 12mm Film Colour:NATURAL

Reverse Printed

VER	AMENDMENT HISTORY	DATE
1	As original instructions	30/01/2024
2	Add the line "Packaged in a protective atmosphere." to BOP	05/02/2024
3		
4		
5		

COLOUR									
THE COLOURS SHOWN ON THIS LAYSHEET ARE FOR VISUAL PURPOSES ONLY AND DO NOT ACCURATELY REPRESENT PRODUCTION COLOURS. ALL COLOURS WILL BE MATCH TO SWATCHES OR PANTONE REFERENCES REQUESTED AND ARE SUBJECT TO VARIATION WITHIN COMMERCIAL TOLERANCES									
1	2	3	4	5	6	7	8	9	
Black	Cyan	Magenta	PAN 7479 D	PAN 2027 C	PAN 101 C	Yellow	White	PAD	
Line	Line	Line	Line	Line	Line	Line	Line	Line	Line
Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %
64.6	33.8	0.3	5.1	5	4	2.4	8.1	100	
Screen	Screen	Screen	Screen	Screen	Screen	Screen	Screen	Screen	Screen
VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX

UNWIND DIAGRAMS

PRINT	LAMINATE	ColdSeal	SLIT
PIFA 2	PIFA 1	PIFA	PIFA 2
		N/A	
1 PRINTING READS This Way	2 ASK THE SOYBS ONLINE	3 PRINTING READS This Way	4 ASK THE SOYBS ONLINE
5 PRINTING READS This Way	6 ASK THE SOYBS ONLINE	7 PRINTING READS This Way	8 ASK THE SOYBS ONLINE
9 Diagonal	10 Diagonal	11 Diagonal	12 Diagonal

INTERNAL CHECK LIST

Basic Film Width
Finished Film Width
Repeat Length
Cylinder Size
Finished Unwind
Print position
Leading Edge
Barcode number & colour
Eyemark
Colours
Laserscore/Legibility
Surface/Reverse printed
Signed

Date

CLIENT APPROVED?

WHITE SEP