

# FINISHED PRODUCT SPECIFICATION

Document Number: OPTE1024A Revision Number: 5

Formulation Reference: JMS E1024H - 090721

PRODUCT	Aloe Vera Complex
CODE/SIZE	E1024H/500 ml
BRAND	Optima Aloe Pura
REASON FOR REVISION	Revision of template.
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## Ingredients

Aloe Vera (Aloe Barbadensis) Juice Blend (Water, Aloe Vera Juice, Concentrated Aloe Vera Juice) (99.25%), Botanical Blend (Liquorice, Dandelion, L-Glutamine, Flaxseed Fibre, Apple Pectin, Fructo-oligosaccharides) (0.3%), (Antioxidant (Ascorbic Acid) (0.25%), Preservative (Potassium Sorbate) (0.2%).

Label Claims	
Active Ingredient	Target Value per 25 ml
Aloe vera juice	24.7 ml
Botanical blend	75 mg

Chemical		
Test	Target Value	Test Frequency
pН	3 – 4.5	Every batch
Lead	$\leq$ 3.0 mg/kg	Annual
Cadmium	$\leq 1.0 \text{ mg/kg}$	Annual
Mercury	≤ 0.1 mg/kg	Annual

Microbiological			
Test	Target Value	Limit	Test Frequency
Aerobic Plate Count	≤ 20	100 cfu/g	Every batch
Coagulase Positive	$\leq$ 20 cfu/g	≤ 20 cfu/g	Every batch
Staphylococcus			
Escherichia Coli	$\leq$ 20 cfu/g	$\leq 20 \text{ cfu/g}$	Every batch
Yeast	$\leq$ 20 cfu/g	$\leq 20 \text{ cfu/g}$	Every batch
Moulds	$\leq$ 20 cfu/g	$\leq 50 \text{ cfu/g}$	Every batch
Presumptive	$\leq$ 20 cfu/g	≤ 20 cfu/g	Every batch
Enterobacteriaceae			
Presumptive Lactic Acid	$\leq$ 20 cfu/g	≤ 20 cfu/g	Every batch
Bacteria			
Salmonella	ND in 25 g	ND in 25 g	Every batch

Organoleptic		
Test	Target	Test Frequency
Colour	Straw – beige	Every batch
Appearance	Cloudy liquid with evidence of particulate	Every batch
Odour	Characteristic of Aloe vera with herbal notes	Every batch
Flavour	Bitter, acidic and characteristic of Aloe and botanical blend	Every batch



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Hydroxyanthracene Derivatives	
Aloin (Total of Aloin A and Aloin B)	< 1ppm
Aloe Emodin	< 1ppm
Emodin	< 1ppm

Allergen Statement		
Contains	Yes/No	
Celery	No	
Cereals containing gluten	No	
Crustaceans	No	
Eggs	No	
Fish	No	
Lupin	No	
Milk or milk products	No	
Molluses	No	
Mustard	No	
Tree nuts	No	
Peanuts	No	
Sesame beans	No	
Soya beans	No	
Sulphur dioxide and sulphites (concentration of > 10 ppm)	No	

General Information	
Free from irradiated material	Yes
Free from genetically modified material	Yes
Suitable for vegetarians	Yes
Suitable for vegans	Yes
Formulation complies with all applicable UK	Yes
and EU legislation	

## **Storage Conditions and Shelf Life**

Shelf life: 24 months from date of manufacture when stored at a temperature of 5°C - 25°C, and away from moisture and direct sunlight.

#### Note

Ingredients of natural origin vary in both physical and organoleptic properties, consequently the taste and appearance of products containing these may vary from batch to batch. Content and design of finished product label is the responsibility of the brand-holder.

Prepared by: James Connell Position: Technical Project Manager

Signature: Date: 09/07/2021