


Roberts Mart
Flexible Packaging Manufacturers
Established 1852

Roberts Mart & Co Ltd Aire Valley House
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E: info@roberts-mart.co.uk
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SPECIAL INSTRUCTIONS

Slit Width.....415.....mm



www.reproflex3.com
Reproflex 3 Ltd, 27 Moorland Way,
Nelson Park, Cradlington,
Northumberland, NE23 1WE
Tel: 01670 715505
Fax: 01670 731176

Date: 20/11/2023

Customer: LAKSHMI AND SONS

ZZ Number: ZZ317039 (ORDER NO)329096

Design Title: PROPER - CHICKPEA KATSU CURRY - SHARING

Artwork Operator: Rob P

R3C Number: R3C96048-ZZ317039_v4.ap

PRINT DEPARTMENT INSTRUCTIONS

Film Width: 860MM Film Type: 20MU OPP
Gauge: 68 Strip Treated: MATT TOS SWS
Repeat: 310MM Cylinder Size: 620MM
Barcode No: SEE LAYSHEET Barcode Col: Black
BWR: 0.09mm Mag Factor: 100%
Eyemark Size: 7.5 x 12mm Film Colour: Natural

Reverse Printed




VER	AMENDMENT HISTORY	DATE
1	As original instructions	20/11/2023
2	New file supplied	05/12/2023
3	Add Pantone 2395	12/12/2023
4	Remove cyan (add black) in images	02/01/2024
5		

COLOUR

THE COLOURS SHOWN ON THIS LAYSHEET ARE FOR VISUAL PURPOSES ONLY AND DO NOT ACCURATELY REPRESENT PRODUCTION COLOURS. ALL COLOURS WILL BE MATCH TO SWATCHES OR PANTONE REFERENCES REQUESTED AND ARE SUBJECT TO VARIATION WITHIN COMMERCIAL TOLERANCES

1	2	3	4	5	6	7	8	9
Black Line	Black Tone	Cyan	PANTONE 295 C Line	Magenta	PANTONE 151 C Line	PAN 2395 C Line	Yellow	White PAD
Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %
67.0	27.1	2.5	1.1	8.5	4.1	1.3	8.5	100
Screen	Screen	Screen	Screen	Screen	Screen	Screen	Screen	Screen
	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	

UNWIND DIAGRAMS

PRINT	LAMINATE	ColdSeal	SLIT
PIFA 2	PIFA 1	PIFA	PIFA 2
		N/A	

1	2	3	4	5	6	7	8	9	10	11	12
PRINTING READS This Way	As you UNWIND	PRINTING READS This Way	As you UNWIND	PRINTING READS This Way	As you UNWIND	As you UNWIND	As you UNWIND	As you UNWIND	As you UNWIND	As you UNWIND	As you UNWIND

INTERNAL CHECK LIST

Basic Film Width
Finished Film Width
Repeat Length
Cylinder Size
Finished Unwind
Print position
Leading Edge
Barcode number & colour
Eyemark
Colours
Laserscore/Legibility
Surface/Reverse printed
Signed

Date

CLIENT APPROVED?

WHITE SEP

