



Roberts Mart
Flexible Packaging Manufacturers
Established 1852

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SPECIAL INSTRUCTIONS

Slit Width..... 370 mm

Customer: LAKSHMI AND SONS

ZZ Number: ZZ317259 (ORDER NO)329397

Design Title: EAT REAL - HUMMUS SOUR CREAM & CHIVE - GRAB

Artwork Operator: Rob P

R3C Number: R3C96523-ZZ317259_v1.ap

PRINT DEPARTMENT INSTRUCTIONS

Film Width: 1140MM **Film Type: 20MU OPP MATT TOS SWS**

Gauge: 68 **Strip Treated:**

Repeat: 215MM **Cylinder Size: 860MM**

Barcode No: SEE LAYSHEET **Barcode Col: 412**

BWR: 0.09mm **Mag Factor: 120%**

Eyemark Size: 7.5 x 12mm **Film Colour: NATURAL**

Reverse Printed

VER	AMENDMENT HISTORY	DATE
1	As original instructions	04/12/2023
2		
3		
4		
5		

COLOUR							
THE COLOURS SHOWN ON THIS LAYSHEET ARE FOR VISUAL PURPOSES ONLY AND DO NOT ACCURATELY REPRESENT PRODUCTION COLOURS. ALL COLOURS WILL BE MATCH TO SWATCHES OR PANTONE REFERENCES REQUESTED AND ARE SUBJECT TO VARIATION WITHIN COMMERCIAL TOLERANCES							
1	2	3	4	5	6	7	8
PANTONE 349 C	PANTONE 412 C	Cyan	PANTONE 144 C	Magenta	Eat Real Cream	Yellow	White
Line	Tone	Line	Tone	Line	Line	Tone	PAD
Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %	Ink %
1.7	13.9	4.3	3.4	4.6	75.1	6.6	100
Screen	Screen	Screen	Screen	Screen	Screen	Screen	Screen
VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX	VORTEX

UNWIND DIAGRAMS

PRINT **LAMINATE** **ColdSeal** **SLIT**

PIFA 2 **PIFA 1** **PIFA** **PIFA 2**

N/A

1 2 3 4 5 6 7 8 9 10 11 12

INTERNAL CHECK LIST

Basic Film Width
Finished Film Width
Repeat Length
Cylinder Size
Finished Unwind
Print position
Leading Edge
Barcode number & colour
Eyemark
Colours
Surface/Reverse printed

Signed

Date

CLIENT APPROVED?

WHITE SEP