

The Foods of Athenry Product Specification

| of Athenry | • | | , , | | | |
|--------------------------------------|----------------------|-------------|--|-------------------|---------------------------------------|--|
| Date Created: | 02-Sep | -16 | Date revised: | | Version number | |
| Created by: | Emma O | 'Hara | Approved by: | Siobhan Lawless | 00-01-00 | |
| te Address and contact details | | | The Foods Of Athenry, Oldcastle, Athenry, Co Galway. | | | |
| Main Technical Contact | | | Emma O Hara - 091-848152 | | | |
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| | | | | | | |
| Product name: | | | A Truly Heavenly Christo | mas Cake | | |
| Product weight: | | | 85g | | | |
| Product Description: Product Image: | | | Gluten, Wheat & Dairy Free Christmas Cake Slice - Wonderfully moist and luscious Christmas cake, topped in traditional almond paste & fondant icing. **The Process The Process Control of the Process Control | | | |
| oduct Ingredients: | | | | | | |
| Ingredient name | Quid % if applicable | | Ingredient breakdown | Country of Origin | E-Number | |
| Gluten free flour | | Flour bler | nd (Rice, Potato, Tapioca, Maize and buckwheat), raising agent (mono calcium phosphate, sodium bicarbonate), Stabiliser: Xanthan Gum | UK | Raising agent: E500, Stabiliser: E415 | |
| Margarine | | Vegetabl | le oils (sustainable palm oil, rapeseed oil), water, salt, emulsifier E475, Flavouring, Colours (E100, E160b) | UK | Emulsifier: E475, Colou: E100, E160b | |
| Raisins | | | Raisins 99.5% Sunflower oil 0.5% | Chile | | |
| Sultanas | | | Sultanas 99.5% Sunflower oil 0.5% | EU | | |
| Glace Cherries | | Cherries, G | Glucose and Fructose Syrup, Sucrose , Colouring Agent: Carrot Conc Juice, Acidity Regulator: E330 (Citric Acid) | EU | Acidity Regulator: E330;Colour: E160a | |
| | 1 | | and the control of th | 1 | | |

Orange peel, Glucose- Fructose syrup, Lemon Peel, Sugar, Acidity Regulator: E330 (Citric Acid)

Brandy

Cider

Sugar Beet , Sugar Cane, Molasses

Egg Ground Coriander, Ground Clove, Ground Ginger, Ground Cassia

Sugar, Almonds, Inverted Sugar Syrup, Stabilizer (E420ii), Glucose Syrup, Invertase,

Natural bitter almond flavouring!

Sugar, Glucose Syrup, Water, Vegetable Oils (Sustainable Palm Oil, Rapeseed Oil),
Glycerine, Emulsifier E471, Acidity Regulators E262, E260, Stabiliser E413, Vanilla

Cassia 100%

Natural Orange Rind Oil

Prune Juice Concentrate, Dried Plums

Mixed Citrus Peel

Brandy

Dark Brown Sugar

Mixed Spice

Marzipan

Sugar Paste

Cinnamon

Orange Oil

Prune Puree

Ingredients as declared on pack:

Dried Fruit 47% (Sultanas, Glace Cherries, Mixed Churs Peel, Chopped Dates), Gluten & Wheat Free Flour (Rice, Potato, Tapioca, Maire & Buckwheat), Eggs, 100% Vegetable Margarine, Brown Sugar, Marzipan (Almonds), Sugar Paste, Irish Cider, Brandy, Treacle, Concentrated Grape Juice, Sallisers Nathon, Gum, Clansman, Mixed Spice, Orange Rind Oil, Jemon Rind Oil, Balsing Agents (Monocalcium Phosphate, Sodium Bicarbonate), Glaze Cherries, Colluciose-Fructose Syrup, Sugar, Acidity Regulator: Citric Acid. Vegetable Margarine contains: Cherries, Colluciose-Fructose Syrup, Acidity Regulator: Citric Acid. Vegetable Margarine contains: Cherries, Colluciose-Fructose Syrup, Acidity Regulator: Citric Acid. Vegetable Margarine contains: Sugar, Almonds, Inverted Sugar Syrup, Stabiliser E420; glucose syrup, humectant: invertase; natural flavouring. Sugar Paste Contains, Sugar, Glucose Syrup, Water, Sustainabl Palm Oil, Humectant: vegetable glycerine, Emulsifier: E471, Stabiliser tragscanth gum, Natural Flavouring.

Turkey/Iran

Ireland

UK, Non- EU Countries, Asia

Ireland

Europe, Asia

EU, USA UK

Indonesia

Spain/Brazil

EU

Stabiliser: E420(ii)

Emulsifer: E471; Acidity Regulator: E262, E260; Stabiliser: E413

| Sensory | Attributes: |
|---------|-------------|
| | |

Appearance: Fruit cake slice topped with almond paste & white icing.

Colour: Rich brown fruit cake with off white/yellow marzipan and white icing.

Flavour: Rich fruity, alcoholic flavour.

Texture: Moist and smooth texture.

Aroma: Rich and fruity aroma with a slight aroma of alcohol.

| Microbiological testing | Target | Frequency | Tolerances | | | | | |
|--|--|------------------------------|--------------|--|--|--|--|--|
| Total viable count | <10000 cfu/g | As per customer requirements | >15000 cfu/g | | | | | |
| Yeasts | <100 cfu/g | As per customer requirements | >100 cfu/g | | | | | |
| Moulds | <100 cfu/g | As per customer requirements | >100 cfu/g | | | | | |
| Enterobacteriaceae | <100 cfu/g | As per customer requirements | >100 cfu/g | | | | | |
| Allergen Information (Contains - yes / no) | llergen information (Contains - yes / no) | | | | | | | |
| | Contains (intentionally added - yes / no) | | | | | | | |
| Cereals Containing Gluten (Wheat, Rye, Barley, Oats, Spelt, Kamut) (excl. wheat glucose syrup) | no | | | | | | | |
| Milk (Cow, Goat, Sheep, Buffalo, inc. Lactose) | по | | | | | | | |
| Eggs (inc. Lecithin if from Egg Source) | Yes | | | | | | | |
| Nuts (excl. Pine Nuts, Chestnuts, Nutmeg, Coconut) | Yes | | | | | | | |
| Peanuts | no Control of the Con | | | | | | | |
| Soya (Soya beans, Soya Derivatives, inc. Lecithin's) | no | | | | | | | |
| Fish (exc isinglass – fining agent in beer) | no | | | | | | | |
| Molluscs | no | | | | | | | |
| Crustaceans | no . | | | | | | | |
| Celery (Inc. Celeriac) | no . | | | | | | | |
| Mustard | no | | | | | | | |
| Sesame Seeds | no . | | | | | | | |
| Sulphur Dioxide (>10mg/Kg, inc. Sulphites) | no | | | | | | | |
| Lupin | no . | | | | | | | |
| Genetically Modified Materials (assess maize & soya) | no | | | | | | | |
| Engineered Nanomaterial | no | | | | | | | |
| Vegetable Oils (please specify individual types) | Yes- Palm, Rapeseed, Sunflower | | | | | | | |

| Transfat material (excluding naturally occurring Trans fats) | | no | | | | |
|--|------------------|---------------------------|---|---------------------|--|--|
| Caffeine | | no . | | | | |
| Pesticide Residues | | no | | | | |
| Irradiated material | | no . | | | | |
| Added colours | | no | | | | |
| Added preservatives | | no | | | | |
| Antioxidants | | no . | | | | |
| Azo & Coal tar dyes , BHA/BHT, Benzoates | | no | | | | |
| MSG / Glutamates | | no | | | | |
| Hydrogenated Vegetable Protein / Textured Vegetable Protein | | no | | | | |
| Nutritional Declarations (per 100g / 100ml) | | per 100g per 85g Slice | | | | |
| Energy (kl) | | | 1335 1035 | | | |
| Energy (kcal) | | | 317 270 | | | |
| Fat | | | 8.94 7.6 | | | |
| of which | Saturate | | 2.91 | 2.47 | | |
| Carbohydrate | | | 56.29 47.85 | | | |
| of which | sugar | | 44.21 | 37.58 | | |
| Fibre | | | 1.55 | 1.32 | | |
| Protein | | | 2.78 2.36 | | | |
| Salt (g) | | | 0.35 0.3 | | | |
| Packaging: | | • | | | | |
| Primary packaging meets regulation for items in | contact with foo | d stuffs <u>EC N</u> | lo 1935/2004: Yes | | | |
| Pack size | 1 | | Case size | 18 | | |
| Breakdown of primary packaging | | | Clear Plastic Flow Wrap with pre- printed label | | | |
| Secondary Packaging | | Printed Cardboard Box | | | | |
| Inner/Unit barcode | | | 5391512392017 | | | |
| Outer pack/case barcode | | 05391512392550 | | | | |
| Product shelf life overall | | 250 days | | | | |
| Expression of shelf life | | Best Before | | | | |
| Method of Best before coding (explanation of coding) | | Inkjet/ BB Labels | | | | |
| Storage Conditions before opening: | | Store in a coll dry place | | | | |
| Storage after opening: | | | | | | |
| Suitability | Vegetarian | Yes | Coeliac | Yes | | |
| | Vegan | no | Lactose Intolerant | Yes | | |
| Approved Signature | | | Emma O'Hara | 14th September 2017 | | |