



Product Specification

Rich Tomato Baked Beans

Revision No

01

Edition date

11/12/2025

Company data Bold Bean Co

Food business registration

Company Name: Humble Foods Limited

Address: Address: 102 - 108 Clerkenwell Road,
London EC1M 5SA, UK

VAT Number: 387 6600 60

Quality Department email: quality@boldbeanco.com

Website: www.boldbeanco.com

L13D1N-JMA
H66-H32278

Certifications

Certification standard	Certification body	Scope
IFS Food Version 8	SGS United Kingdom Ltd	Production and packing in glass jars, cans and plastic packaging of: - Juices, tomato and tomato based sauces heat treated. - Low acidity sauces based on vegetables or oil based. - Heat treated liquid sauces, spreading sauces, creams and prepared meals made with mixed ingredients (meat, fish/seafood, vegetables, dairy).

General data of the product

Product name	Bold Bean Co Rich Tomato Baked Beans 390 g.
Presentation	Size: 390g.
Product description	Product cooked in the traditional style, prepared by frying the vegetable ingredients in an open pan and then cooking the rest of the ingredients. The final product is made up of the sauce and the beans. This product is ideal as a main dish, on its own or with toast.
Target population	Can be eaten by the whole population, except in the case of allergy to any of the ingredients.
Process description	Cooked at high heat under steam pressure.
Intended use description	Ready-to-eat product for sale.
Shelf life	48 months (4 years from date of manufacture).
Storage conditions	Store in a cool, dry place, away from direct sunlight. Once opened, keep refrigerated and consume within 4 days.
Coding and labelling	Each and every container has its individual coding in a visible and legible manner on the container, label or lid. The batch is identified according to established standards.
Country of manufacture	Spain

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Declaration of Ingredients

Queen™ white beans (43%), tomato (37%), onion, carrot, **celery**, olive oil, apple cider vinegar, brown sugar, salt, tamarind, sweet paprika, garlic powder and black pepper.

Nutritional Information	Per 100 g	Per 195 g (serving)
Energy value (kcal/kJ)	82 kcal / 344 kJ	160 kcal / 671 kJ
Fat	1.3 g	2.5 g
of which saturates	0.2 g	0.4 g
Carbohydrate	11.8 g	23 g
of which sugars	4 g	7.8 g
Fibre	3.5 g	6.8 g
Protein	4 g	7.8 g
Salt	0.8 g	1.56 g

Based on Regulation (EU) No 1169/2011 of the European Parliament and of the Council on the provision of food information to consumers and its subsequent amendments.

Allergens Information (*)

Based on Regulation (EU) No 1169/2011 of the European Parliament and of the Council on the provision of food information to consumers and its subsequent amendments:

Allergen advice	For allergens , see ingredients in bold . Produced in a factory which handles peanut, nuts, milk and egg .		
(*)	X= Contains T= Traces in product (may contain)		
		Present in product (X)	Present on same line (T)
Cereals containing gluten: wheat, rye, barley, oats, spelt, kamut & their hybridised strains.			
Crustaceans			
Eggs			
Fish			
Peanuts			
Soybeans			
Milk			
The following Nuts: almond, hazelnut, walnut, cashew, pecan nut, brazil nut, pistachio nut, macadamia nut & queensland nut			
Celery		X	
Mustard			
Sesame Seeds			
Sulphur Dioxide & Sulphites >10 mg/kg (as SO ₂)			



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Lupins		
Molluscs		
Added Monosodium Glutamate (E621)		
Hydrolysed Vegetable Protein		

Food safety

Microbiological Standards

Based on Commission Regulation (EC) No 1441/2007 amending Regulation (EC) No 2073/2005 on microbiological criteria for foodstuffs:

Parameters	Target value	Analysis method	Laboratory	Control frequency
INCUBATION THREE JARS PER BATCH: ambient, 37°C and 55°C 7 days (*)	pH difference less than 0.5	pH-metre	Internal	For each batch

Absence of *Listeria monocytogenes* in 25 g of product

(*) pH Testing conditions

7 days at 37°C

7 days at 55°C

1 day at ambient temperature

Physical-chemical Characteristics

Complies with chemical hazard regulations set out in Regulation (EC) 915/2023 and subsequent amendments:

Parameters	Specifications
pH	4.6 - 5.0
Treatment (Sterilisation)	Fo > 3.5

Organoleptic Properties

Parameters	Specifications
Appearance	Orange sauce with white medium-sized beans
Taste	Vinegary tomato sauce
Odour	Tomatoey
Colour	Characteristic of its composition
Texture	Creamy classic
Flavour	Rich and intense tomato sauce. Ready in an instant



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Dietary information

Vegetarian	Yes
Vegan	Yes
Kosher	No
Halal	No
Coeliac	Yes

Claims

Organic certificate	No
GMO free	Yes
Free from irradiation	Yes
Free from preservatives	Yes

Coding and labelling

Each and every container has its individual coding in a visible and legible manner on the container, label or lid. The batch is identified according to established standards.

General company and product information: company name and trade name, identification mark, product name, packing date, expiry date, batch, net weight, country of origin, storage recommendations.

Cooking instructions

Heat gently in a pan OR in the microwave: remove the lid, cover with a microwave-safe lid, and heat at 850W for 2 minutes, stirring halfway.

Do not microwave the jar if it's cold.

Do not boil or reheat.

Keep refrigerated 0°C to +5°C after opening and consume within 4 days.

Best before: seen on the jar. Store in a cool dry place.

Primary Packaging

Packaging type	Vacuum
Unit packaging material	Glass jar + metal twist-off lid + paper label
Material 1	Glass
Recyclable	Yes
Description / details	12 REF container Nominal capacity: 347± 7 cc Net content: 325 g Material: Transparent glass jar Colour: Clear Use: Primary food-contact container
Material 2	Tinplate (Twist-off lid)
Recyclable	Yes
Description / details	Lid diameter: 75 mm Closure type: Twist-off Customised black lid Metal twist-off closure providing a vacuum seal



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	Suitable for thermal processing and food contact (internally coated for food use)
Material	Paper
Recyclable	Yes
Description / details	Printed paper label Applied to the body of the glass jar Contains legal information, nutritional details and branding Permanently adhered to the jar

Logistical information

Secondary packaging: Channel 3 cardboard carton + clear stretch film

The products must be supplied on **UK 4-way CHEP/IPP/LPR wooden pallets (120 cm × 100 cm)**.

Transport and Distribution Conditions

- ✓ No special temperature conditions are required for transport.
- ✓ Free from pests.
- ✓ Transport and distribution in accordance with good food handling practice.
- ✓ Transport containers made of food grade material, clean and disinfected.