

FINISHED PRODUCT SPECIFICATION

Document Number: OPTE0352FPS Revision Number:5

Formulation Reference: JMS E0352 – 040319 V2

PRODUCT	Concentrated Pomegranate Juice
CODE/SIZE	E0352A/500 ml
BRAND	Optima
REASON FOR REVISION	Document review

Ingredients

Pomegranate Juice from Concentrate, Red Grape Juice Concentrate, Preservative (Potassium Sorbate), Antioxidant (Ascorbic Acid), Preservative (Sodium Benzoate).

Label Claims		
Active Ingredient	Typical Value per 20 ml	Test Frequency
Concentrated Pomegranate Juice	18 ml	-

Chemical		
Test	Target Value	Test Frequency
pН	3 - 4.5	Every batch
Lead	\leq 3.0 mg/kg	Annual
Cadmium	$\leq 1.0 \text{ mg/kg}$	Annual
Mercury	\leq 0.1 mg/kg	Annual

Microbiological			
Test	Target Value	Limit	Test Frequency
Aerobic Plate Count	≤ 20	100 cfu/g	Every batch
Coagulase Positive	\leq 20 cfu/g	≤ 20 cfu/g	Every batch
Staphylococcus			
Escherichia Coli	\leq 20 cfu/g	$\leq 20 \text{ cfu/g}$	Every batch
Yeast	$\leq 20 \text{ cfu/g}$	≤ 20 cfu/g	Every batch
Moulds	\leq 20 cfu/g	$\leq 50 \text{ cfu/g}$	Every batch
Presumptive	\leq 20 cfu/g	≤ 20 cfu/g	Every batch
Enterobacteriaceae			
Presumptive Lactic Acid	\leq 20 cfu/g	≤ 20 cfu/g	Every batch
Bacteria			
Salmonella	ND in 25 g	ND in 25 g	Every batch

Organoleptic		
Test	Target	Test Frequency
Colour	Dark red to brown	Every batch
Appearance	Translucent to cloudy liquid	Every batch
Odour	Fruity	Every batch
Flavour	Sweet, acidic, and characteristic of pomegranate	Every batch



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Gross weight	
Target Test Frequency	
≥567.32 g	Every batch

Allergen Statement		
Contains	Yes/No	
Celery	No	
Cereals containing gluten	No	
Crustaceans	No	
Eggs	No	
Fish	No	
Lupin	No	
Milk or milk products	No	
Molluscs	No	
Mustard	No	
Tree nuts	No	
Peanuts	No	
Sesame beans	No	
Soya beans	No	
Sulphur dioxide and sulphites (concentration of > 10 ppm)	No	

General I	nformation
Free from irradiated material	Yes
Free from genetically modified material	Yes
Suitable for vegetarians	Yes
Suitable for vegans	Yes
Formulation complies with all applicable UK	Yes
and EU legislation	

Storage Conditions and Shelf Life

Shelf life: 24 months from date of manufacture when stored at a temperature of 5°C - 25°C, and away from moisture and direct sunlight.

Note

Ingredients of natural origin vary in both physical and organoleptic properties, consequently the taste and appearance of products containing these may vary from batch to batch. Content and design of finished product label is the responsibility of the brand-holder.

Prepared by: James Connell Position: Technical Project Manager

Signature: Date: 02/07/2021