





Roberts Mart
Flexible Packaging Manufacturers
Established 1852

Roberts Mart & Co Ltd Aire Valley House
Thornes Farm Way I Leeds LS9 0AN
T: 0113 2026 6500 F: 0113 202 6550
E: info@roberts-mart.co.uk
www.roberts-mart.co.uk



www.reproflex3.com
Reproflex 3 Ltd., 27 Moorland Way,
Nelson Park, Crumlington,
Northumberland, NE23 1WE
Tel: 01670 715505
Fax: 01670 731176

Date: 23/10/2023

Customer: LAKSHMI AND SONS

ZZ Number: ZZ317036 (ORDER NO)329093

Design Title: EAT REAL - LENTIL SALTED - GRAB

Artwork Operator: CA

R3C Number: R3C96014-ZZ317036_v1.ap

SPECIAL INSTRUCTIONS

Slit Width.....370 mm

PRINT DEPARTMENT INSTRUCTIONS

Film Width: 1140

Gauge: 68

Repeat: 215

Barcode No: SEE LAYSHEET

BWR: 0.09mm

Eyemark Size: 7.5 x 12mm

Film Type: 20MU OPP MATT TOS SWS

Strip Treated:

Cylinder Size: 860

Barcode Col: 412

Mag Factor: 120%

Film Colour: NATURAL

Reverse Printed

VER	AMENDMENT HISTORY	DATE
1	As original instructions	17/11/2023
2		
3		
4		
5		

COLOUR

THE COLOURS SHOWN ON THIS LAYSHEET ARE FOR VISUAL PURPOSES ONLY AND DO NOT ACCURATELY REPRESENT PRODUCTION COLOURS. ALL COLOURS WILL BE MATCH TO SWATCHES OR PANTONE REFERENCES REQUESTED AND ARE SUBJECT TO VARIATION WITHIN COMMERCIAL TOLERANCES

1	2	3	4	5	6	7	8
PANTONE 340 C Line	PANTONE 412 B Tone	Cyan Tone	PANTONE 288 C Line	Magenta Tone	E.R. CREAM Line	Yellow Tone	White PAD
Ink % 1.7	Ink % 11.9	Ink % 3.7	Ink % 2.8	Ink % 4.1	Ink % 75	Ink % 8.4	Ink % 100
Screen VORTEX	Screen VORTEX	Screen VORTEX	Screen VORTEX	Screen VORTEX	Screen VORTEX	Screen VORTEX	Screen VORTEX

UNWIND DIAGRAMS

PRINT	LAMINATE	ColdSeal	SLIT
PIFA 2	PIFA 1	PIFA	PIFA 2
		N/A	
1	2	3	4
PRINTING READS This Way	As the film UNWINDS PRINTING READS This Way	PRINTING READS This Way	As the film UNWINDS PRINTING READS This Way
5	6	7	8
PRINTING READS This Way	As the film UNWINDS PRINTING READS This Way	PRINTING READS This Way	As the film UNWINDS PRINTING READS This Way
9	10	11	12
Diagonal PRINTING READS This Way	Diagonal PRINTING READS This Way	Diagonal PRINTING READS This Way	Diagonal PRINTING READS This Way

INTERNAL CHECK LIST

Basic Film Width

Finished Film Width

Repeat Length

Cylinder Size

Finished Unwind

Print position

Leading Edge

Barcode number & colour

Eyemark

Colours

Surface/Reverse printed

Signed

Date

CLIENT APPROVED?

WHITE SEP

