



SCHEMA TECNICA PRODOTTO PRODUCT SPECIFICATIONS

SP. 01.02.52

CHEWING GUM SUGAR FREE

DEL 05/07/2019

CINNAMON

5.1 PRESENTAZIONE DEL PRODOTTO/ [PRESENTATION OF THE PRODUCT](#)

RICETTA/RECIPE n.62	CHEWING GUM SUGAR FREE WITH SWEETENER AND WITH NATURAL GUM BASE. CINNAMON FLAVOURED.																													
Aspetto del prodotto / global appearance of product	rectangular-shaped chewing gum, with light beige coloured coating, soft inside.																													
Gusto/ flavour	CINNAMON																													
Tipologie di prodotto / Tipology of product	Chewing gum SUGAR FREE with xylitol with natural gum base																													
Formato/ shape	1,4 g																													
INGREDIENTI/ INGREDIENTS	Sweetener: xylitol; gum base (chicle, candelilla wax, citric acid), natural flavours, humectant: glycerol; thickener: arabic gum; glazing agent: carnauba wax.																													
% INGREDIENTI/% INGREDIENTS	<table><tr><th colspan="3">% COMPOSITION</th></tr><tr><td>XYLITOL</td><td></td><td>73,56</td></tr><tr><td>NATURAL GUM BASE</td><td></td><td>20,0</td></tr><tr><td>NATURAL FLAVOURS</td><td></td><td>3,94</td></tr><tr><td>GLYCEROL</td><td></td><td>1,75</td></tr><tr><td>ARABIC GUM</td><td></td><td>0,7</td></tr><tr><td>CARNAUBA WAX</td><td></td><td>0,05</td></tr><tr><td>Totale</td><td></td><td>100,0</td></tr></table>			% COMPOSITION			XYLITOL		73,56	NATURAL GUM BASE		20,0	NATURAL FLAVOURS		3,94	GLYCEROL		1,75	ARABIC GUM		0,7	CARNAUBA WAX		0,05	Totale		100,0			
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Confezionamento/ Packaging	Jars - 50 pieces																													



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Condizioni di trasporto e stoccaggio Transport and storage conditions	Store in a cool and dry place, away from source of heat (12-30° C - 50/60% u.r.)					
Da consumarsi preferibilmente entro / Shelf life	Two years					
OGM	Product non containing OGM. OGM free.					
Particolari fenomeni allergici/ Allergens	May contain traces of soy					
Categorie di consumatori/Consumers	Celiaci/ Celiacs Si / Yes	Anziani / Olds Si / Yes	Bambini/ Children >3 anni/ >3 years	Vegetariani & Vegani Vegetarians & Vegans Si / Yes	Diabetici/ Diabets Si / Yes	
Avvertenze/ Warnings	Excessive consumption may produce laxative effect					
Dati microbiologici (ufc / g)/ Microbiological features (ufc/g)	CBT / TMC < 1000	Total Coliforms Absent	Salmonella Absent	Staphylococcus aureus Absent	Muffe e lieviti/ Moulds and yeasts <10	

Rev.	ISSUED BY	APPROVED BY	DATE
0	Dott.ssa Simona Fabbrocini	Dott.ssa Filomena Papaccio	16/09/2025